

Summer School: “Energy Harvesting at micro and nanoscale”

July 26, 2012 – Erice (TP), Sicily, Italy

Advances on nonlinear MEMS harvesters

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Outline

- *Introduction and motivations*
- *Sources available for Energy harvesting ... wind, sun, **vibrations**, ...*
- *Linear versus **bistable approach***
- *Bistable: **Magnetic** versus **Nonmagnetic** approach*
- ***MEMS technologies: mechanically bistable***
- ***Magnetic**: One “working” magnet versus two “working” magnets*
- ***Magnetic**: 1-D versus 2-D*
- ***Magnetic**: Bi-stable versus Tri-stable*
- ***Magnetic**: magnetically coupled cantilever array versus single bistable*

Introduction and motivations

- *Several situations can be considered where one would need a source of electrical energy ...*
- *... while in the “middle of nowhere” you may want to make a phone call and your mobile phone battery is dead !*



milocca.wordpress.com

Introduction and motivations

- *Several situations can be considered where one would need a source of electrical energy ...*
- *Out of other many different possibilities ... often **vibrations** are present and can represent a powerful source of energy that can be therefore exploited for several uses*



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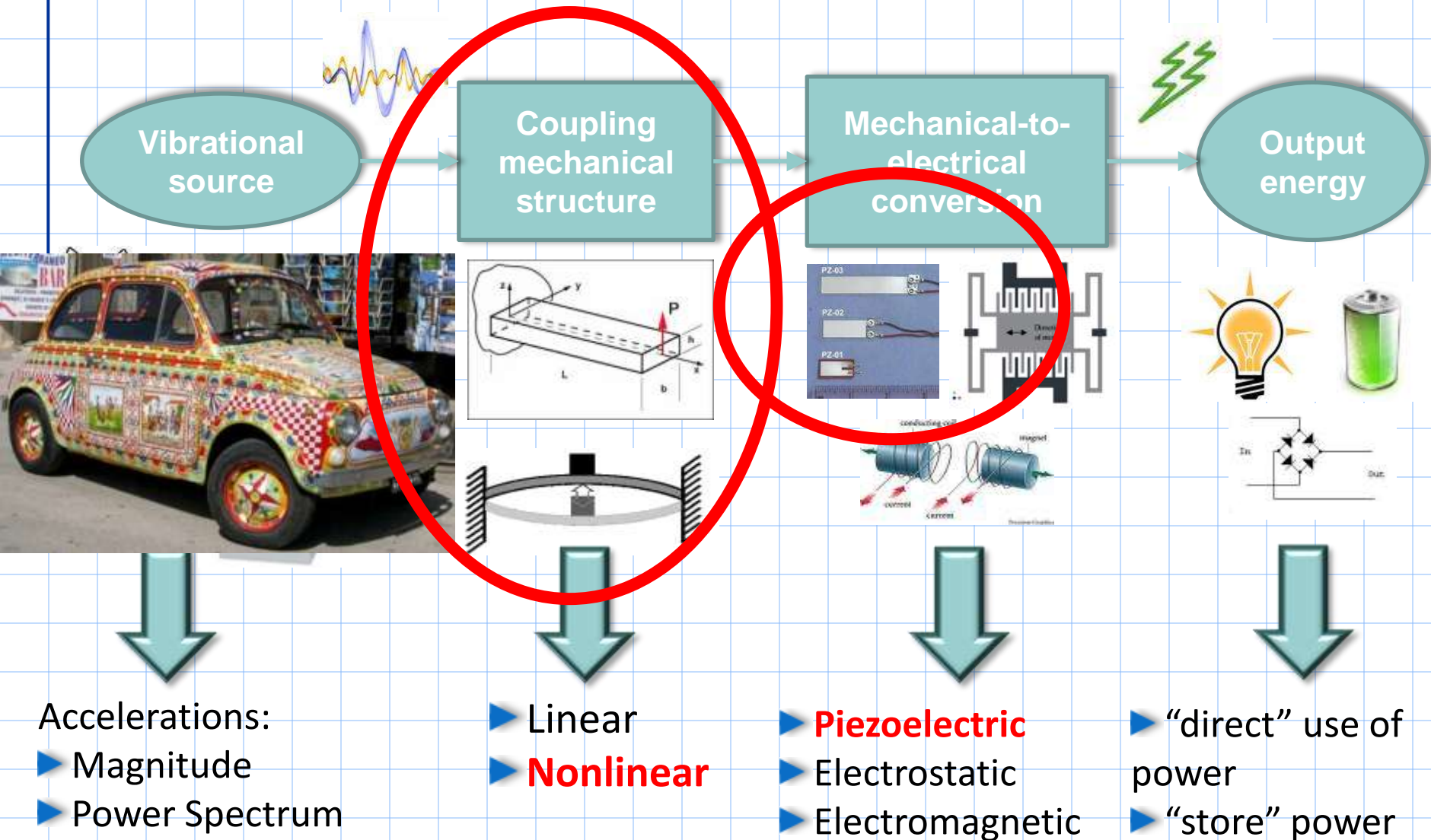
Introduction and motivations



- *Several situations can be considered where one would need a source of electrical energy ...*
- *Out of other many different possibilities ... often **vibrations** are present and can represent a powerful source of energy that can be therefore exploited for several uses*
- *This applies also to “modern” systems !*



Introduction and motivations



- Accelerations:
- ▶ Magnitude
 - ▶ Power Spectrum

- ▶ Linear
- ▶ **Nonlinear**

- ▶ **Piezoelectric**
- ▶ Electrostatic
- ▶ Electromagnetic

- ▶ “direct” use of power
- ▶ “store” power

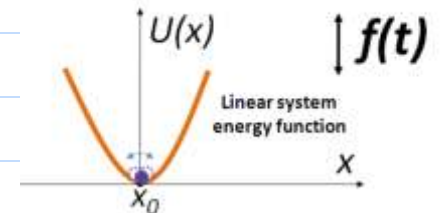
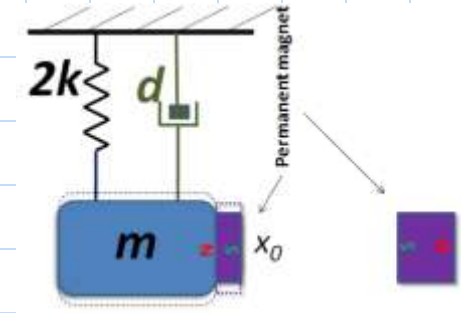
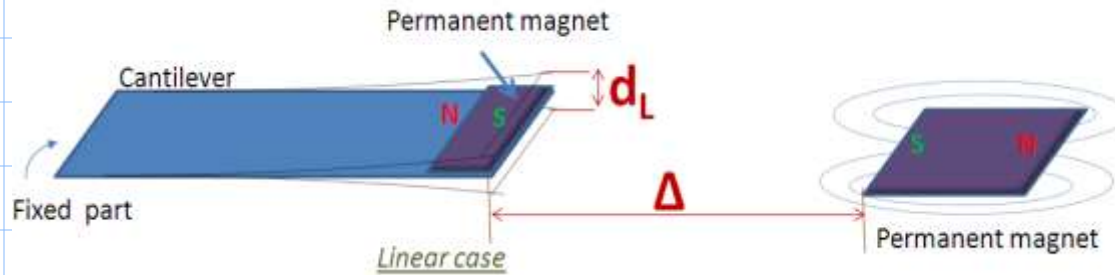
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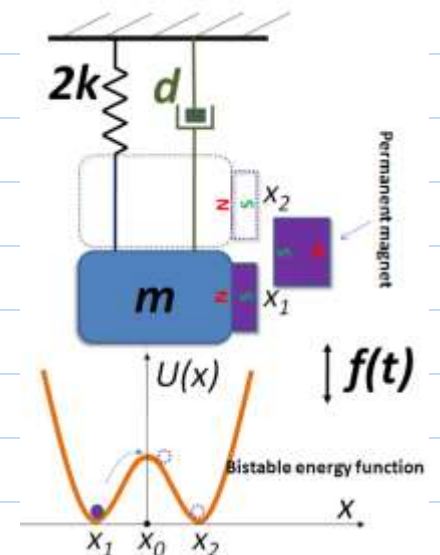
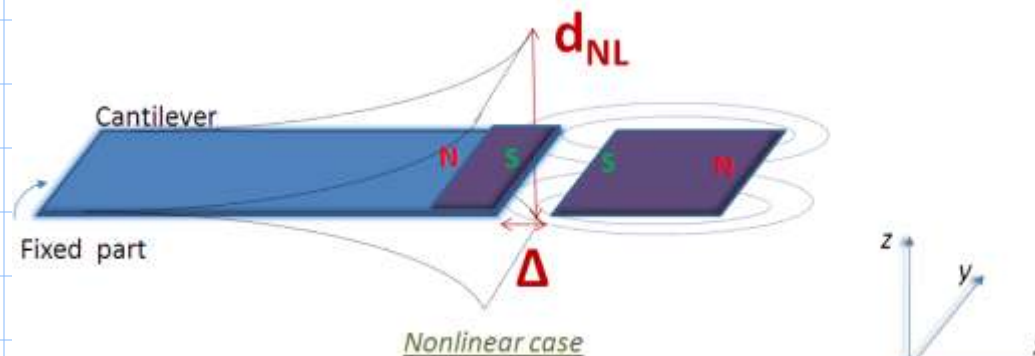
Linear versus Bistable approach



Linear "resonant" cantilever



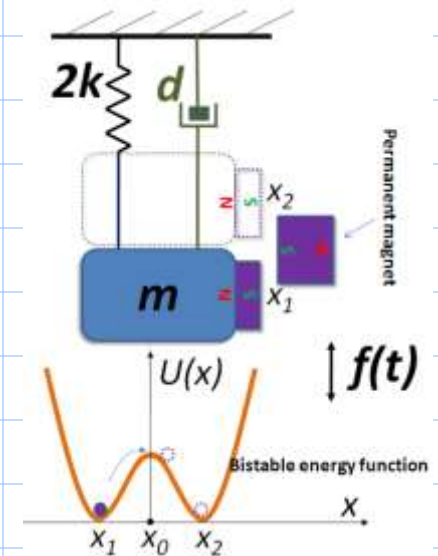
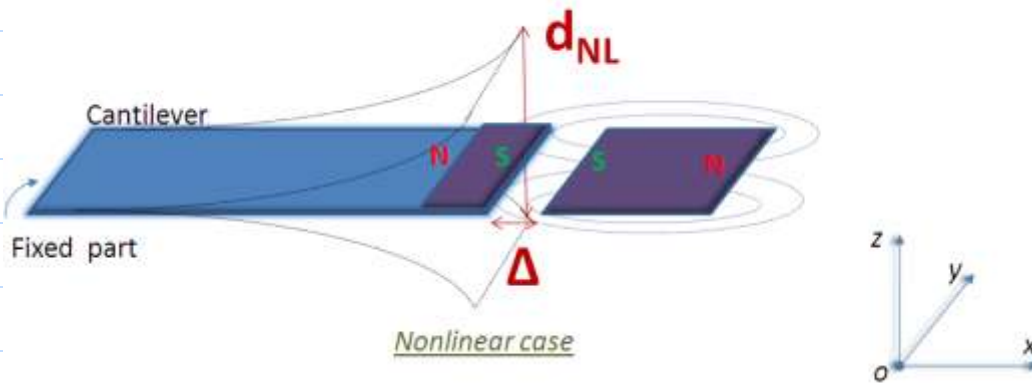
Bistable cantilever



Linear versus Bistable approach



Bistable cantilever



$$m\ddot{x} + d\dot{x} + \Psi = f(t) \quad \Psi \triangleq \frac{\partial U(x)}{\partial x} = U'(x)$$

$$U(x) = kx^2 + (ax^2 + b\Delta^2)^{-\frac{3}{2}} + c\Delta^2$$

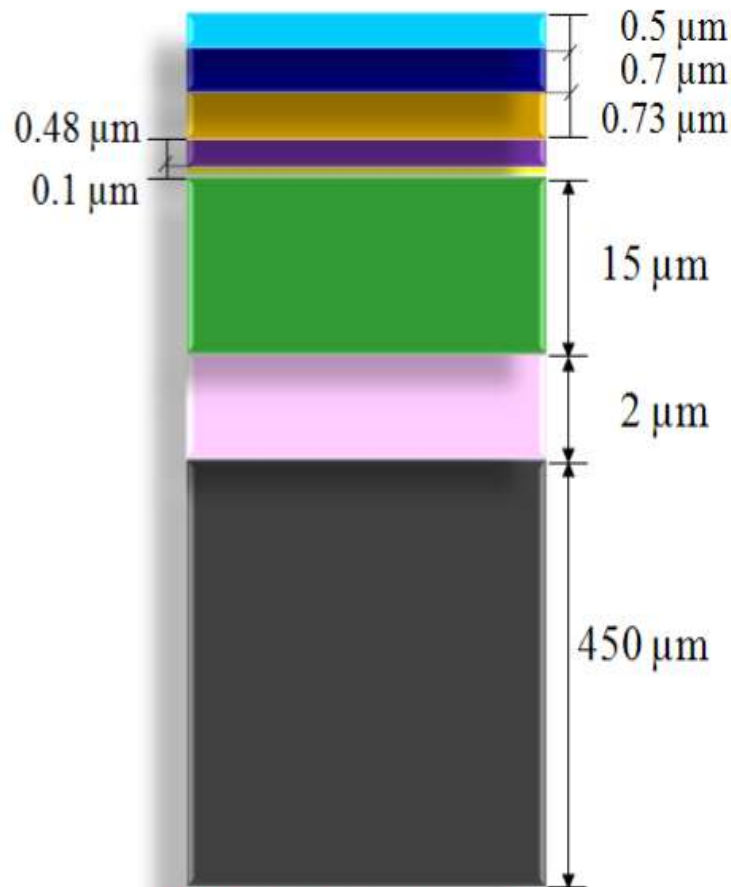
$$\Psi = U(x)' = \frac{\partial}{\partial x} \left[kx^2 + (ax^2 + b\Delta^2)^{-\frac{3}{2}} + c\Delta^2 \right] = -3ax(ax^2 + b\Delta^2)^{-\frac{5}{2}} + 2kx$$

Linear versus Bistable approach

Bistable cantilever

BE-SOI technology

- Pad
- Metal
- Cont
- Poly
- Diff
- CrystalSilicon
- Buried Oxide
- Silicon




BESOI technology

- SOI wafer: 15 μm c-Si layer, 450 μm carrier substrate, 2 μm buried oxide;
- Front and back side DRIE etching technique.

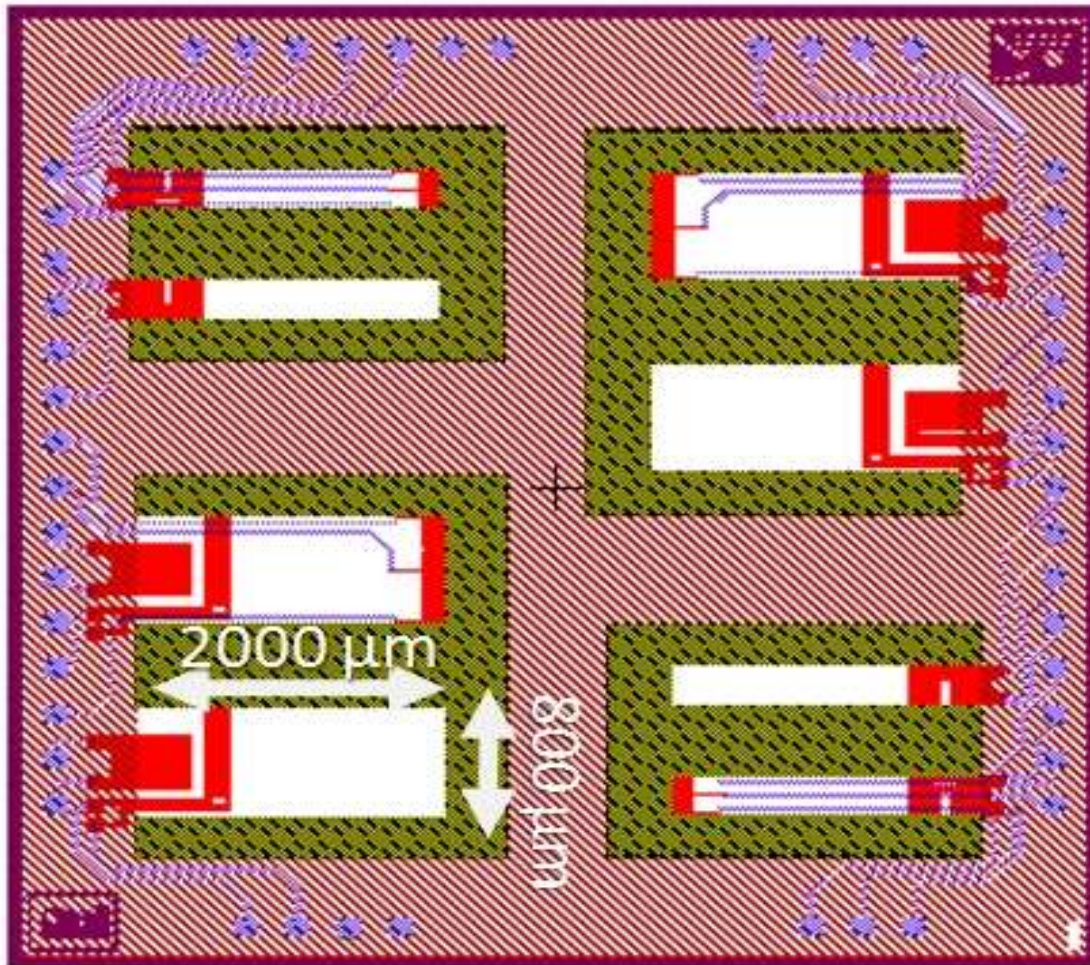
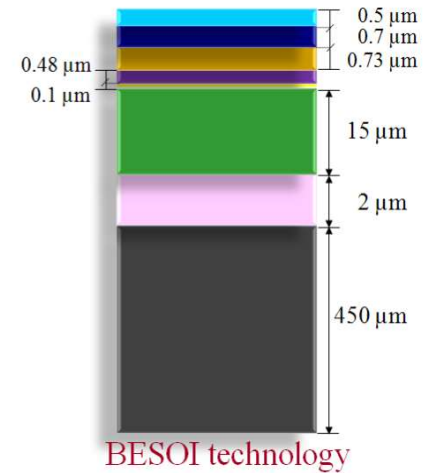
• Fabrication: Centre Nationale Microelectronica (CNM), Barcelona, Spain

Linear versus Bistable approach

 **Bistable cantilever**

 **BE-SOI technology**

-  Pad
-  Metal
-  Cont
-  Poly
-  Diff
-  Crystal Silicon
-  Buried Oxide
-  Silicon

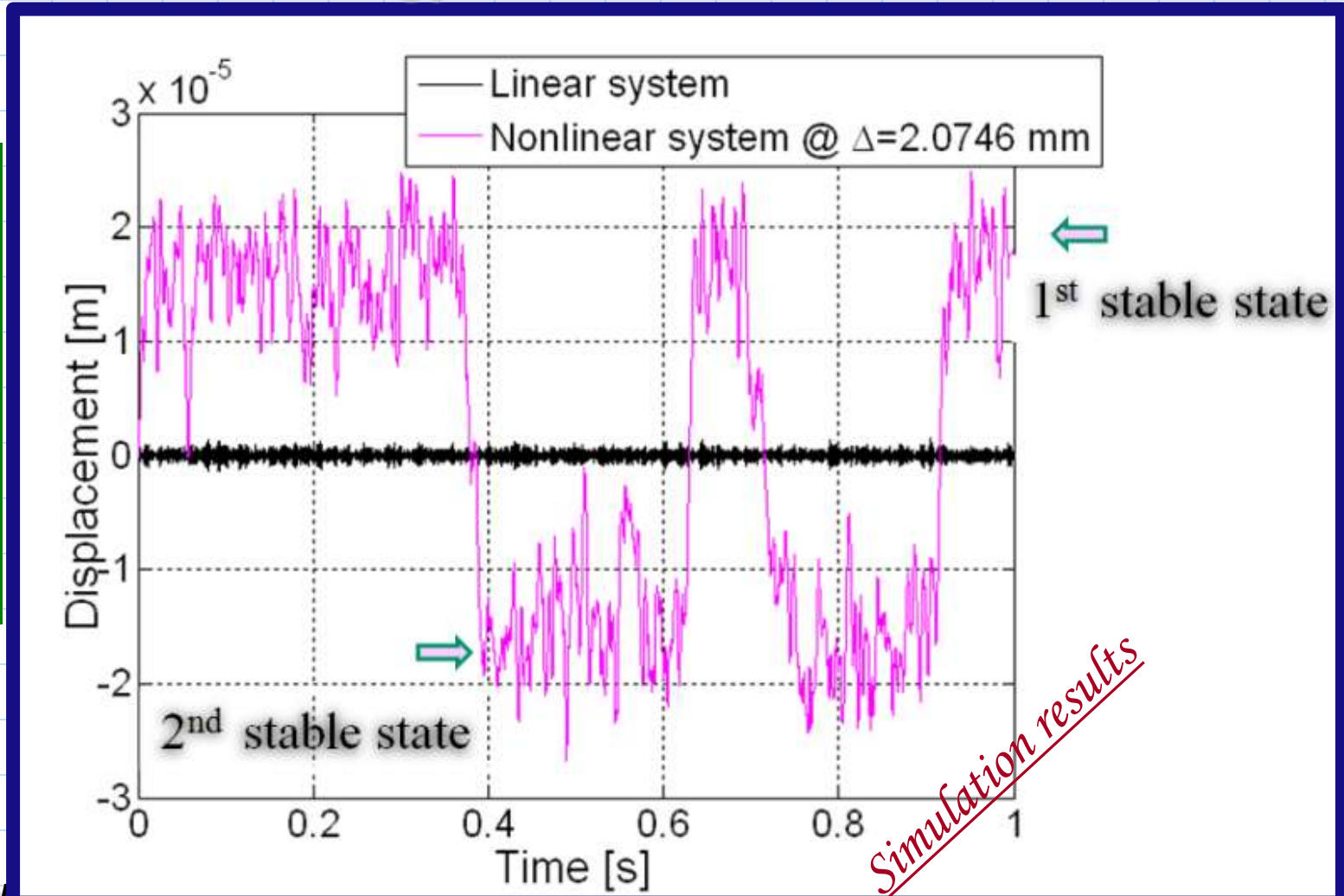


Linear versus Bistable approach

■ **Bistable cantilever**

■ **BE-SOI technology**

@ $\sigma = 50$ mN



Linear versus Bistable approach

■ *Bistable cantilever*

■ *BE-SOI technology*

Permanent magnet deposited:

- Nd Fe B material
- Cylindrical shape
- Radius and height of $500\mu\text{m}$



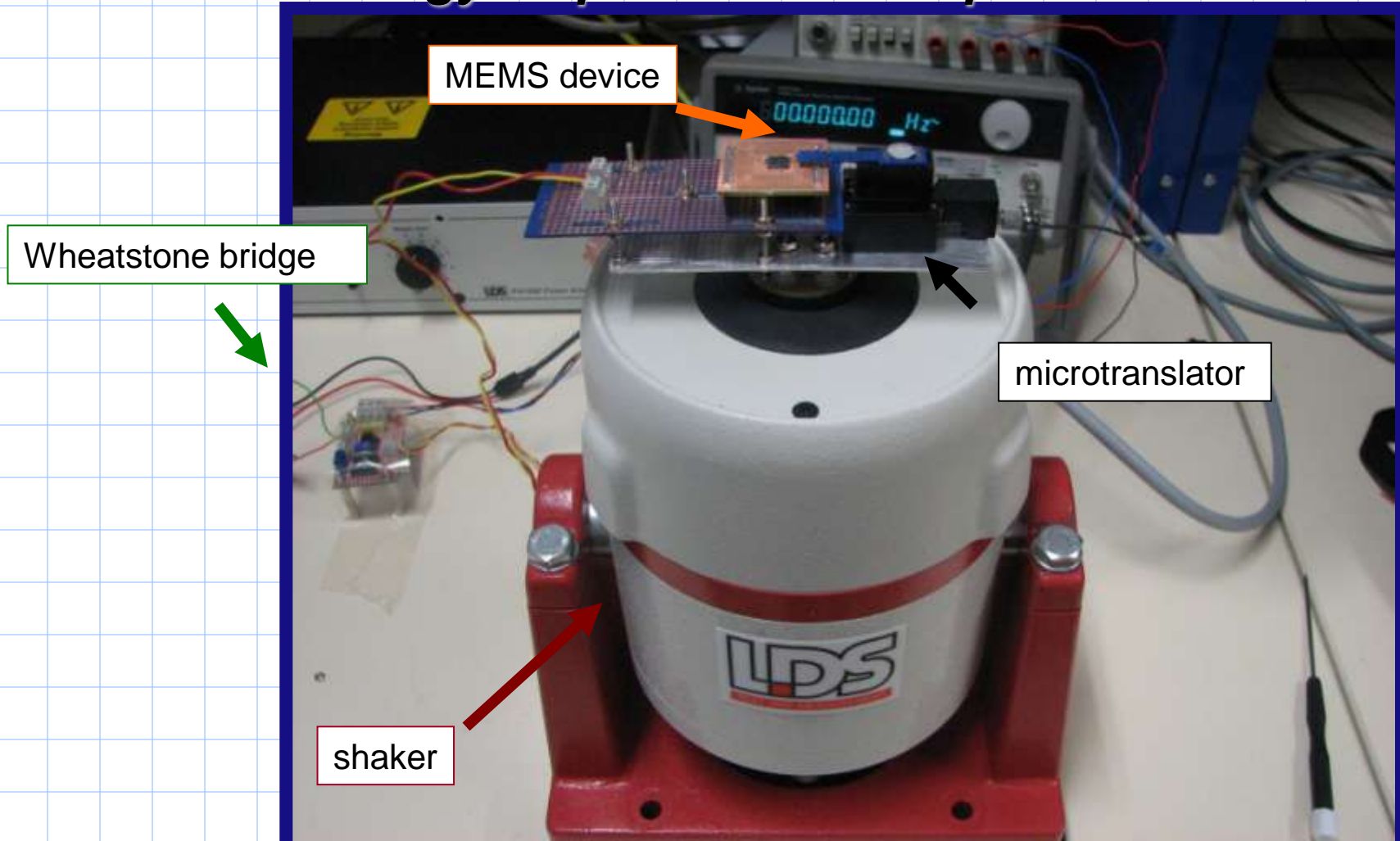
1st stable state

Fixed magnet

Linear versus Bistable approach

■ *Bistable cantilever*

■ *BE-SOI technology: experimental setup*



MEMS device

Wheatstone bridge

microtranslator

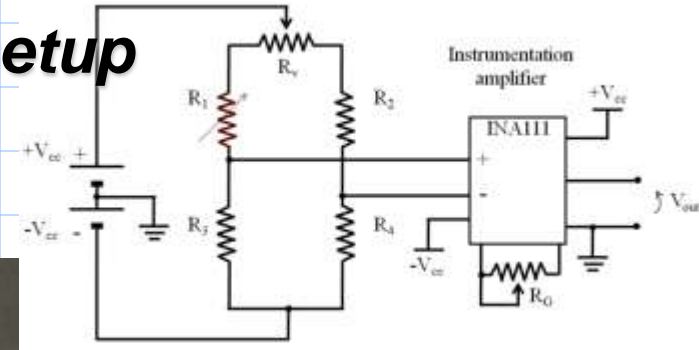
shaker

Linear versus Bistable approach

Bistable cantilever

BE-SOI technology: experimental setup

Conditioning circuit



MEMS device

Permanent magnets stack

Output strain gauge

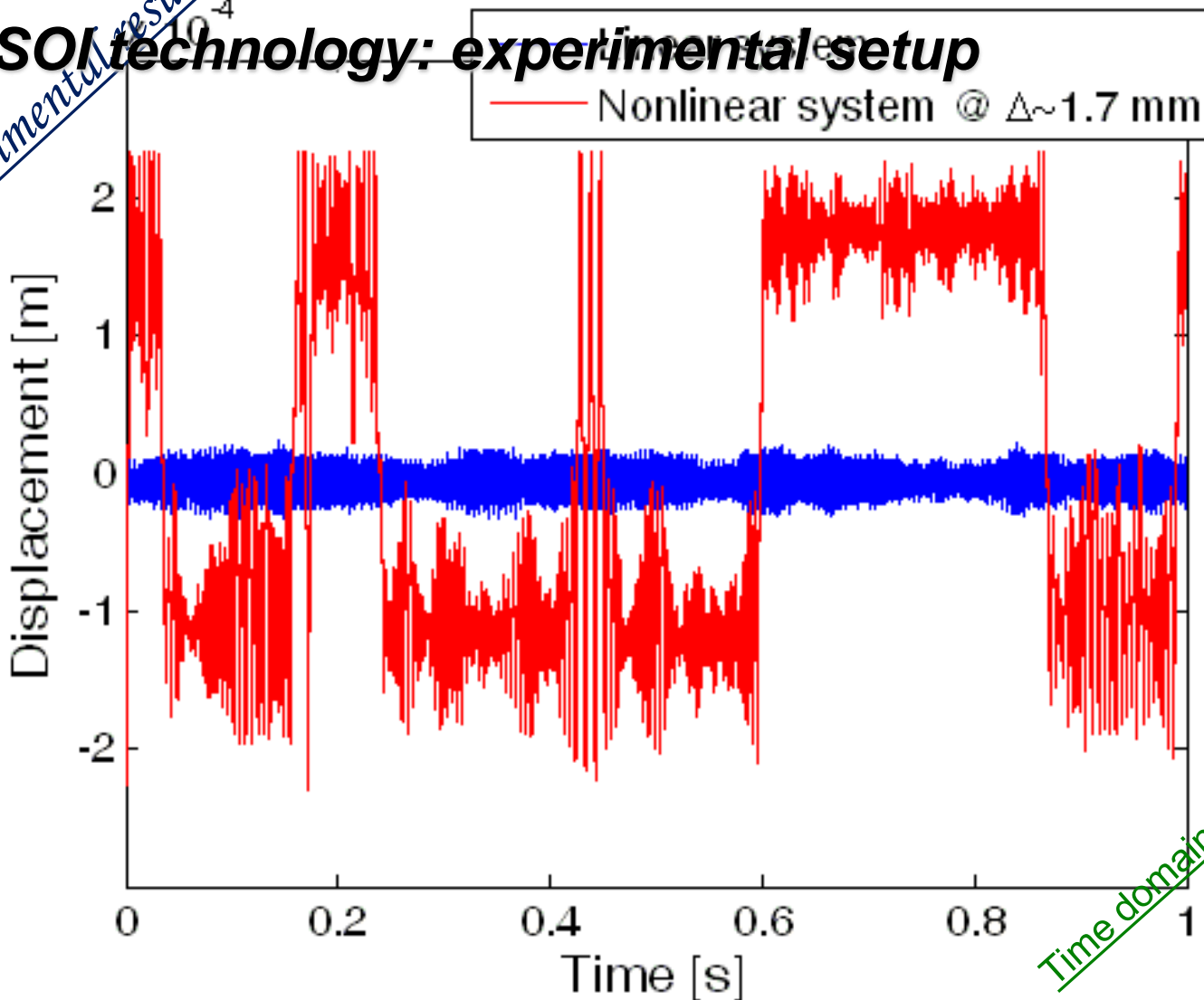
Linear versus Bistable approach

Bistable cantilever

BE-SOI technology: experimental setup

$\sigma = 20 \mu\text{N}$

@ 0.88 g



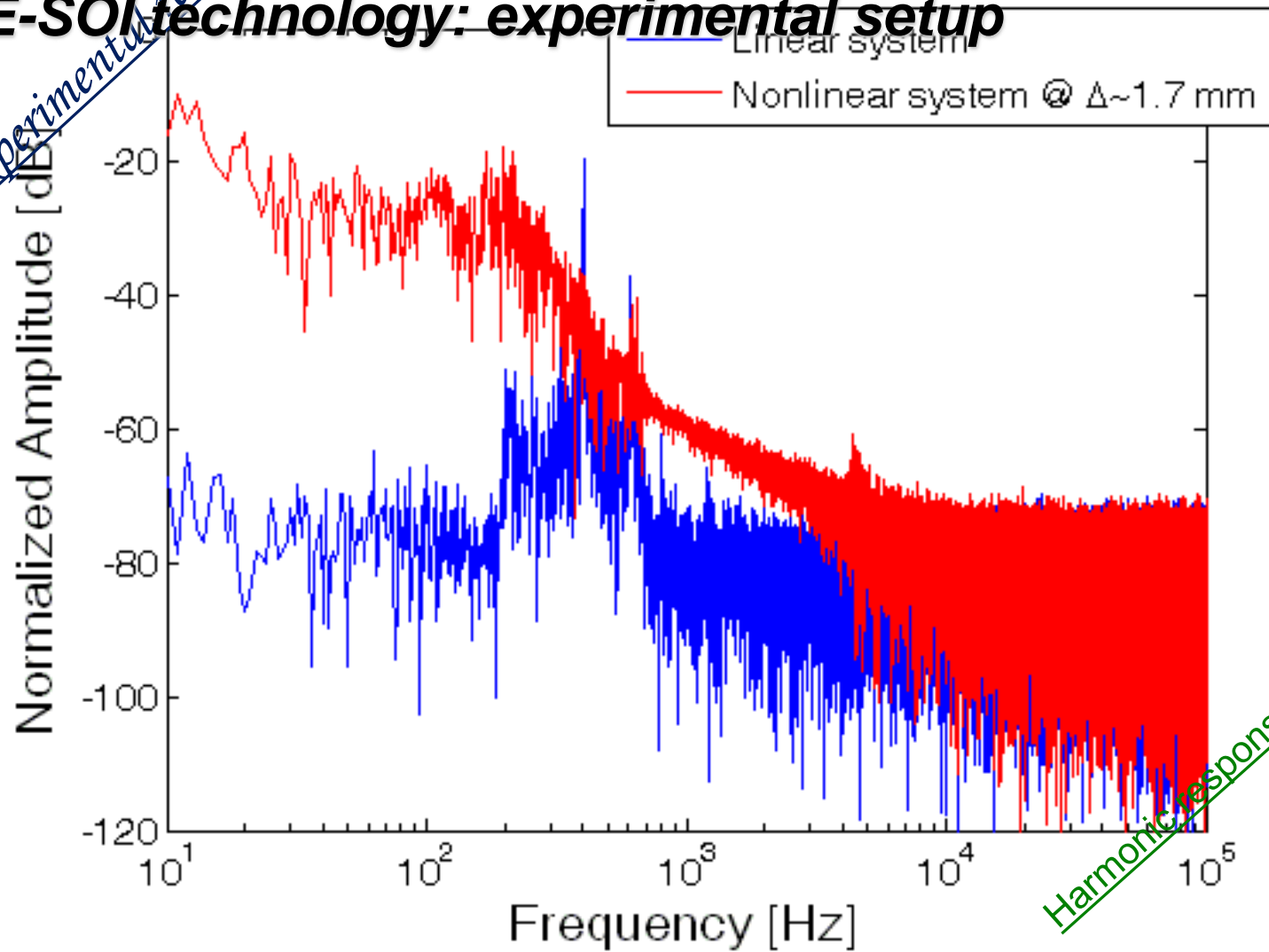
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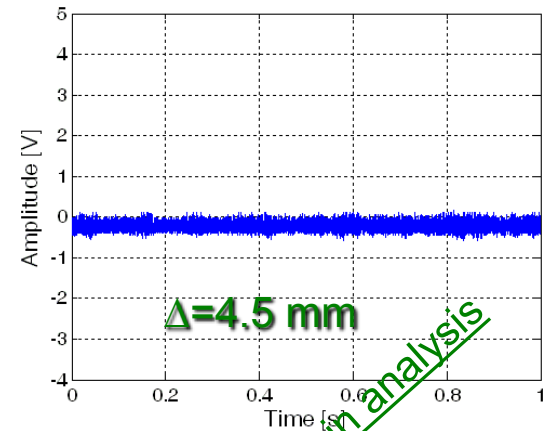
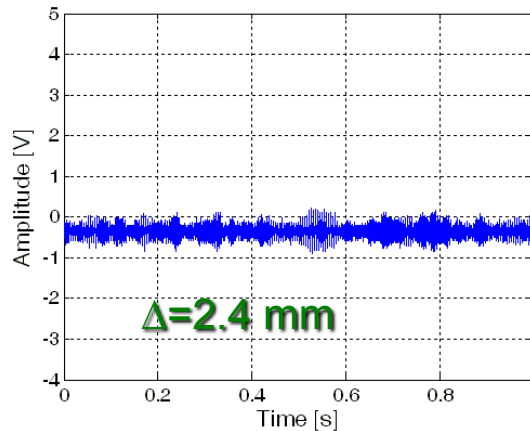
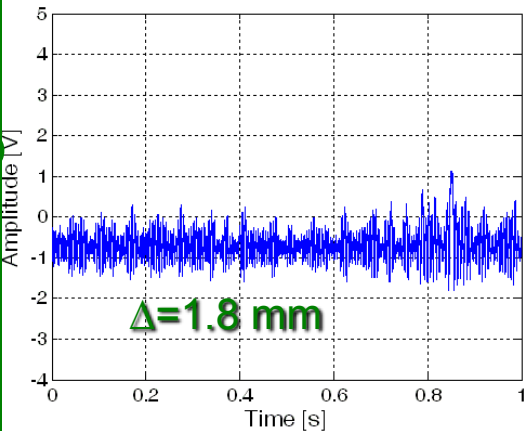
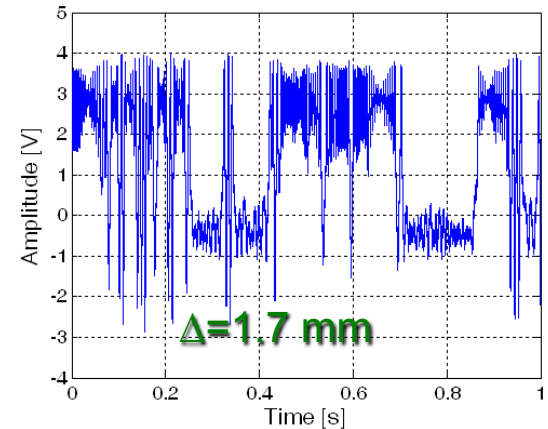
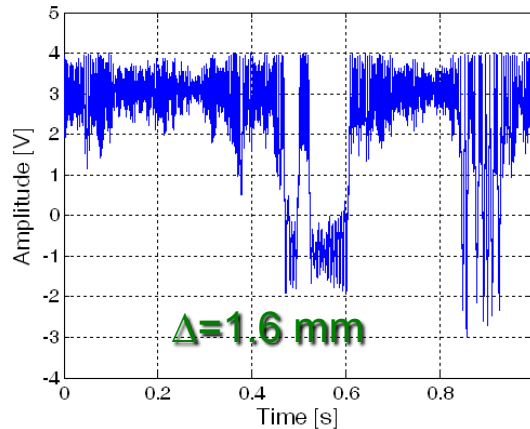
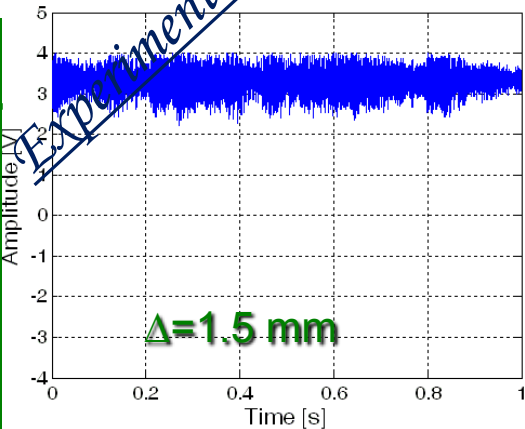
Linear versus Bistable approach

Bistable cantilever

BE-SOI technology: experimental setup

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Time domain analysis

Linear versus Bistable approach

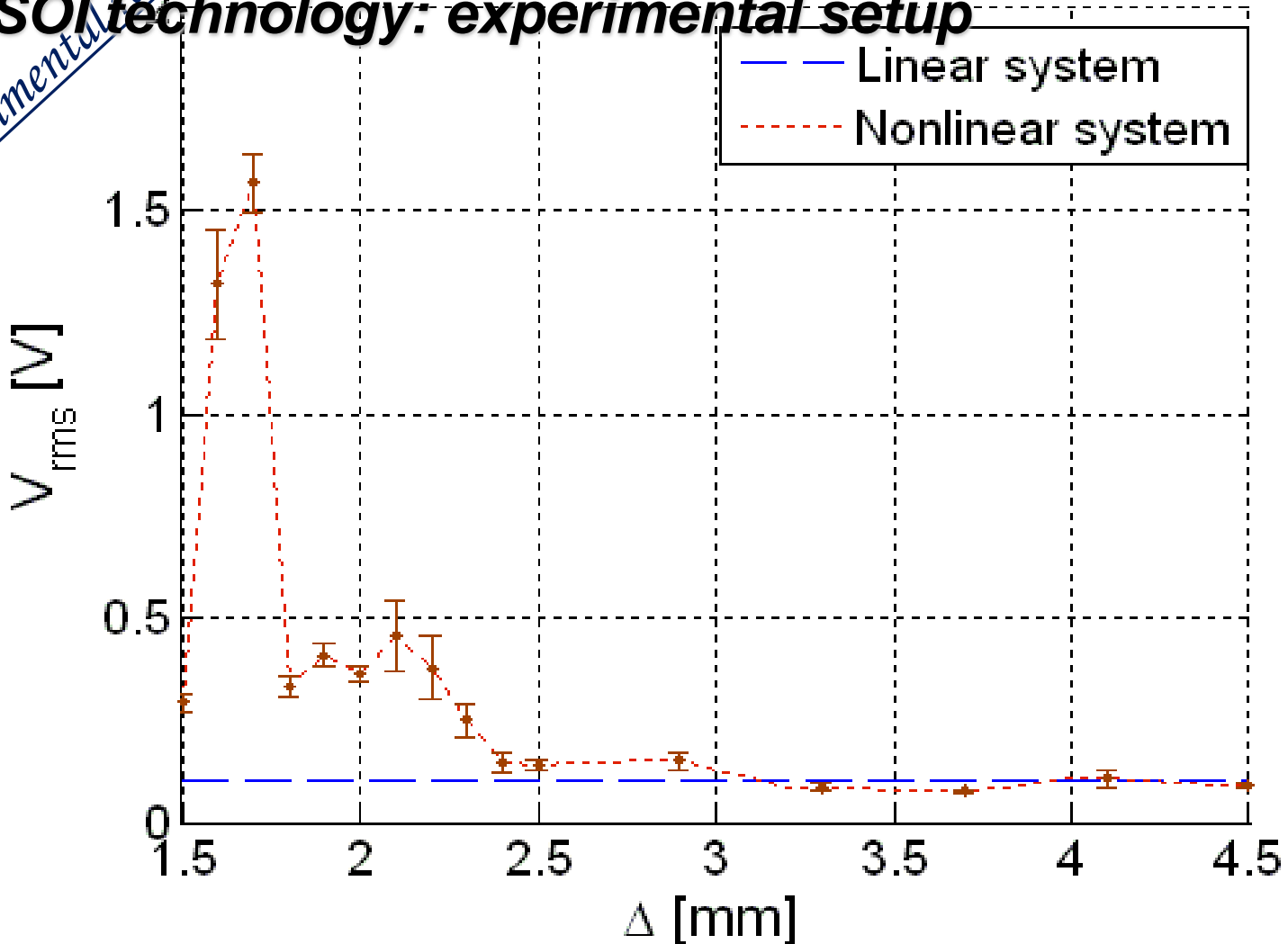
■ **Bistable cantilever**

■ **BE-SOI technology: experimental setup**

$\sigma = 20 \mu\text{N}$

@ 0.88 g

Experimental results



Linear versus Bistable approach

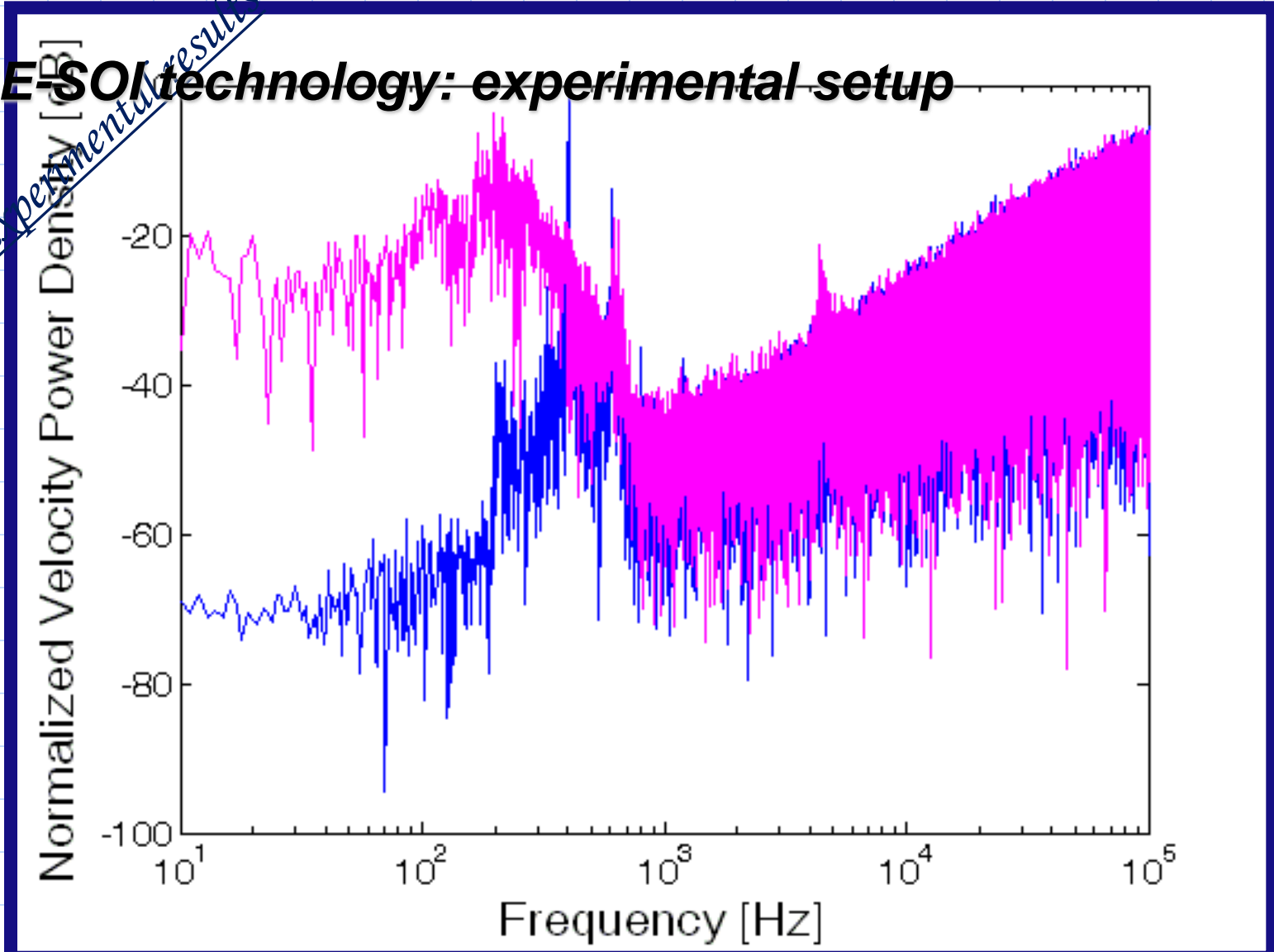


Bistable cantilever

BE-SOI technology: experimental setup

$\sigma = 20 \mu\text{N}$

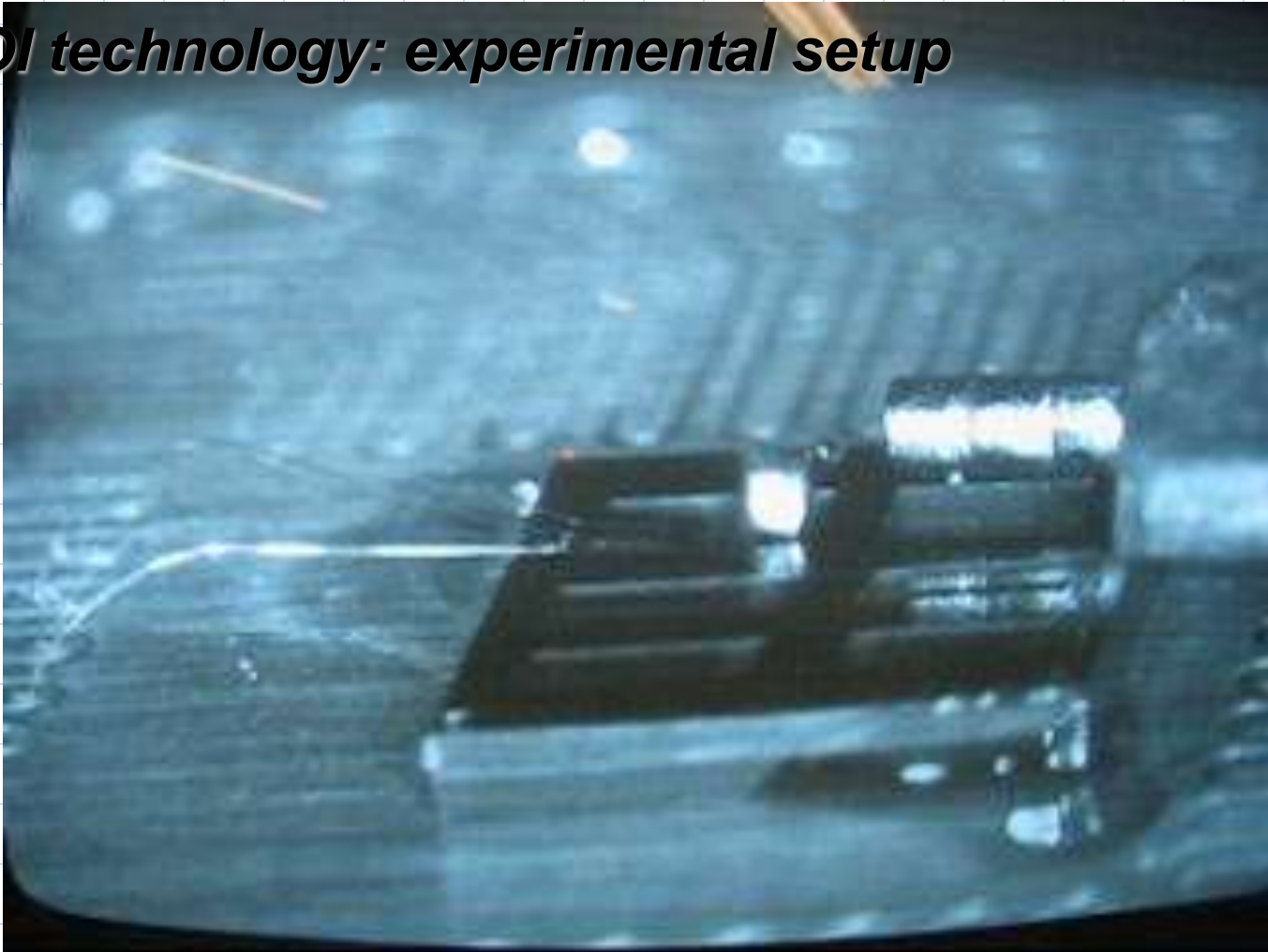
@ 0.88 g



Linear versus Bistable approach

- *Bistable cantilever*

- *BE-SOI technology: experimental setup*



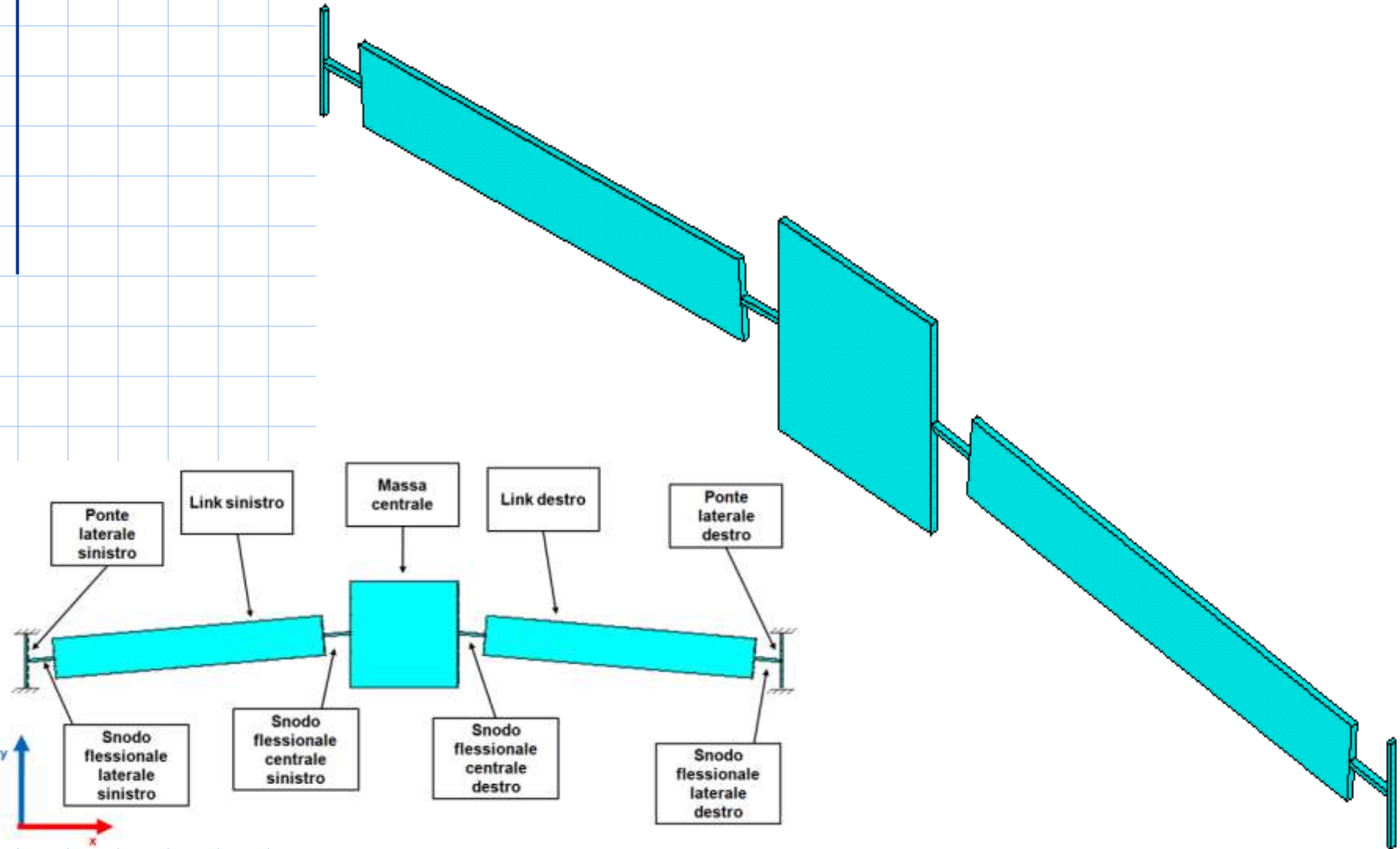
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Magnetic versus Nonmagnetic



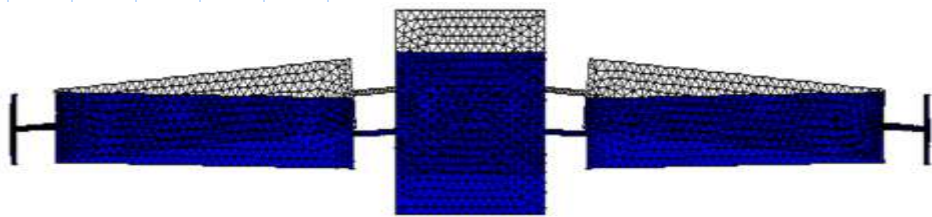
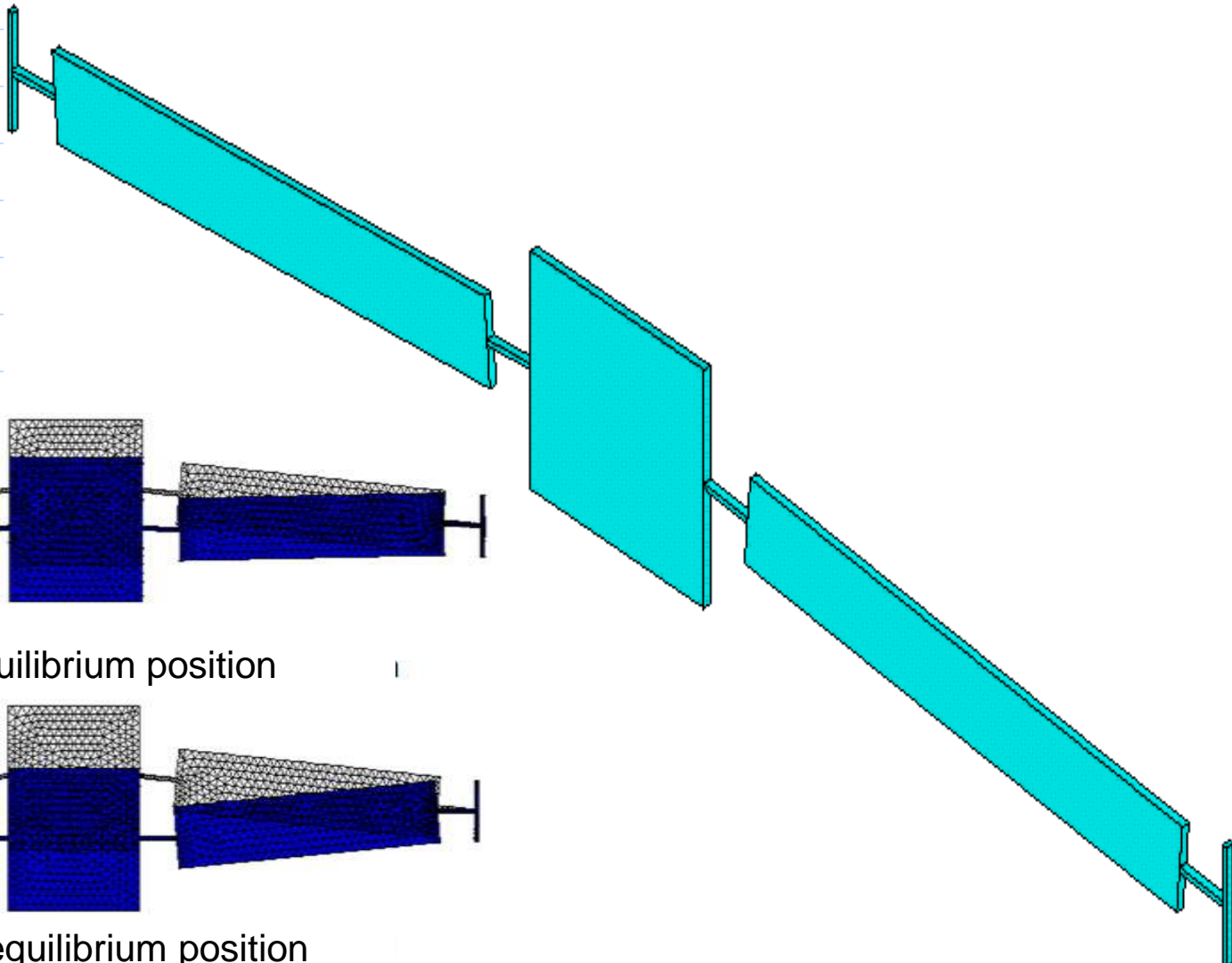
The basic device structure



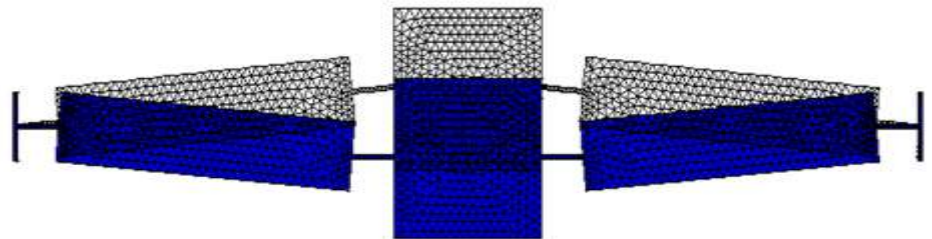
Magnetic versus Nonmagnetic



The basic device structure



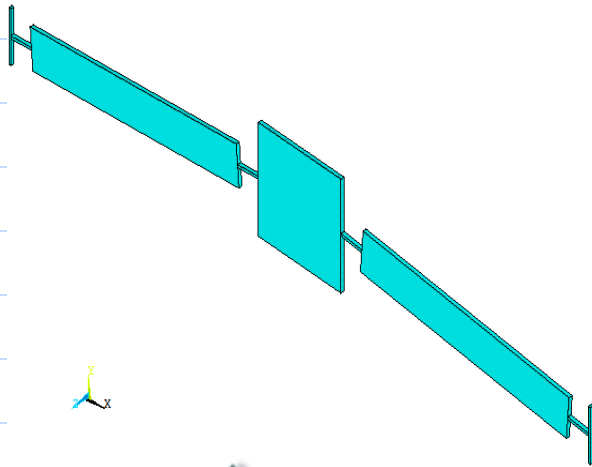
Unstable equilibrium position



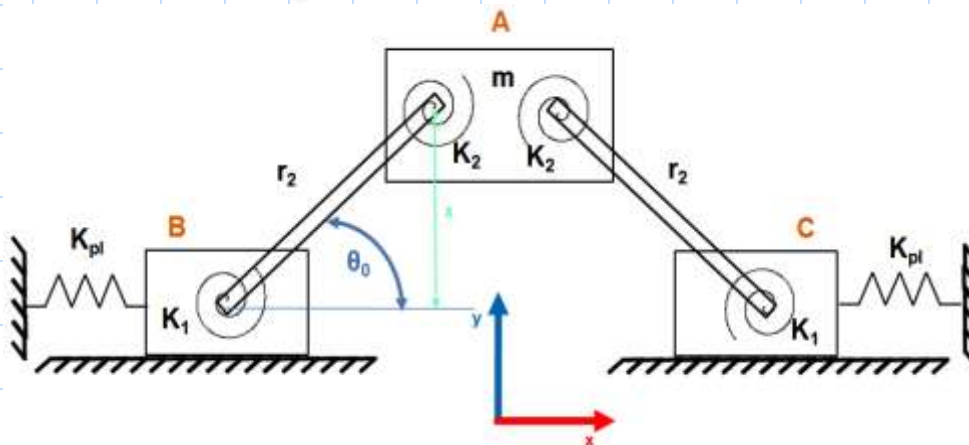
2nd Stable equilibrium position

Magnetic versus Nonmagnetic

Analytical modeling



Pseudo-Rigid-Body Model



$$m\ddot{x} + d\dot{x} + \psi(x) = f(t)$$

$$\psi(x) = -\frac{dU(x)}{dx}$$

$$U(x) = K_1 \psi_1^2 + K_2 \psi_2^2 + K_{pl} \psi_{pl}^2$$

$$\psi_{1-2} = \arcsin\left(\frac{x}{r_2}\right) - \theta_0$$

$$\psi_{pl} = r_2 \cos\left(\arcsin\left(\frac{x}{r_2}\right)\right) - r_2 \cos(\theta_0)$$

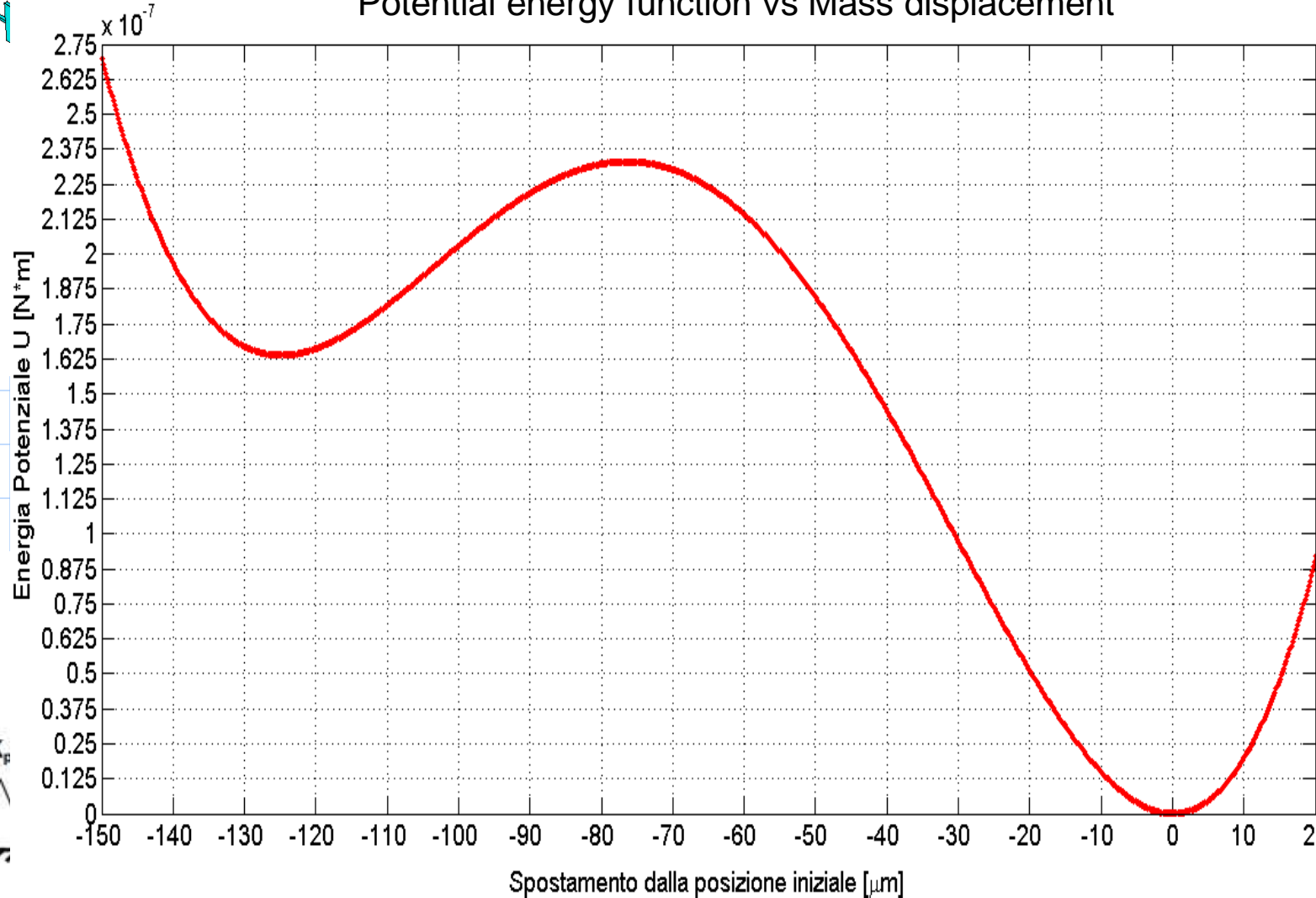
$$K_{1-2} = \frac{EI_{1-2}}{r_{1-2}^3}$$

$$K_{pl} = 192 \frac{EI_{pl}}{r_{pl}^3}$$

Magnetic versus Nonmagnetic

Analytical modeling

Potential energy function vs Mass displacement



$$f(t)$$

$$K_{pl} \psi_{pl}^2$$

$$\theta_0$$

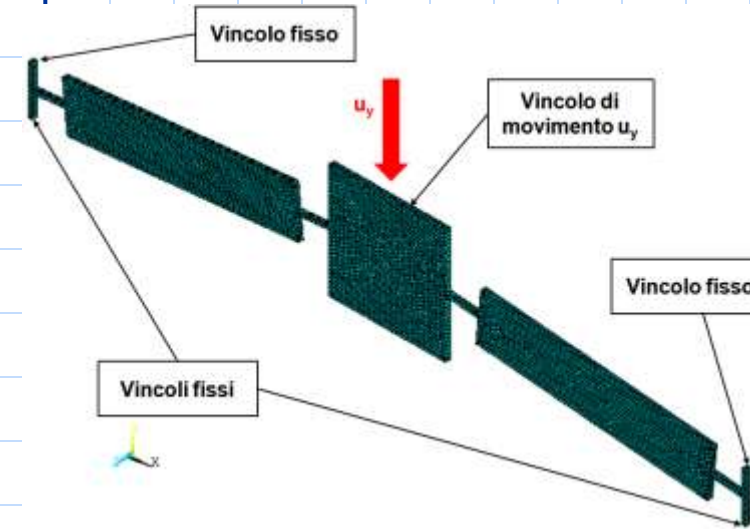
$$-r_2 \cos(\theta_0)$$

$$192 \frac{EI_{pl}}{r_{pl}^3}$$

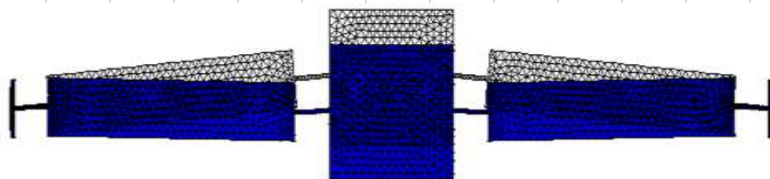
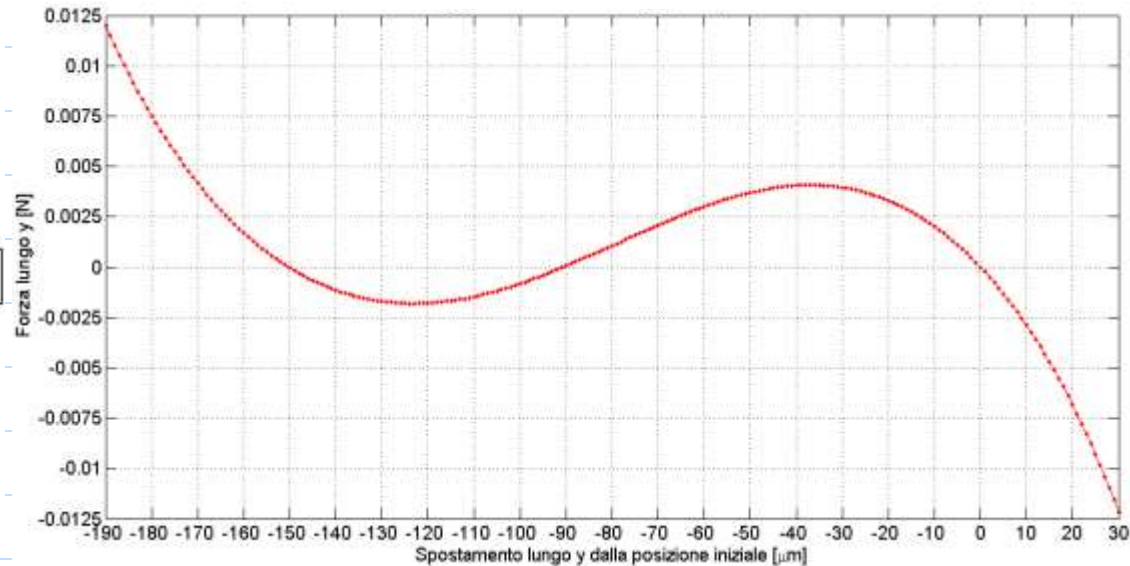


Magnetic versus Nonmagnetic

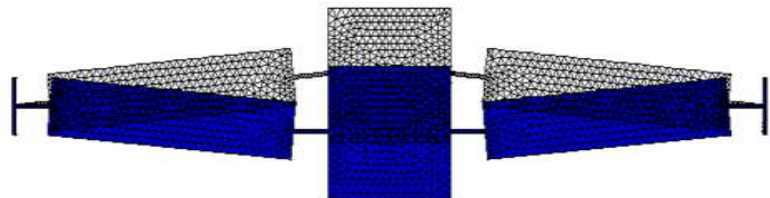
FEM (Ansys) modeling



Force vs Displacement

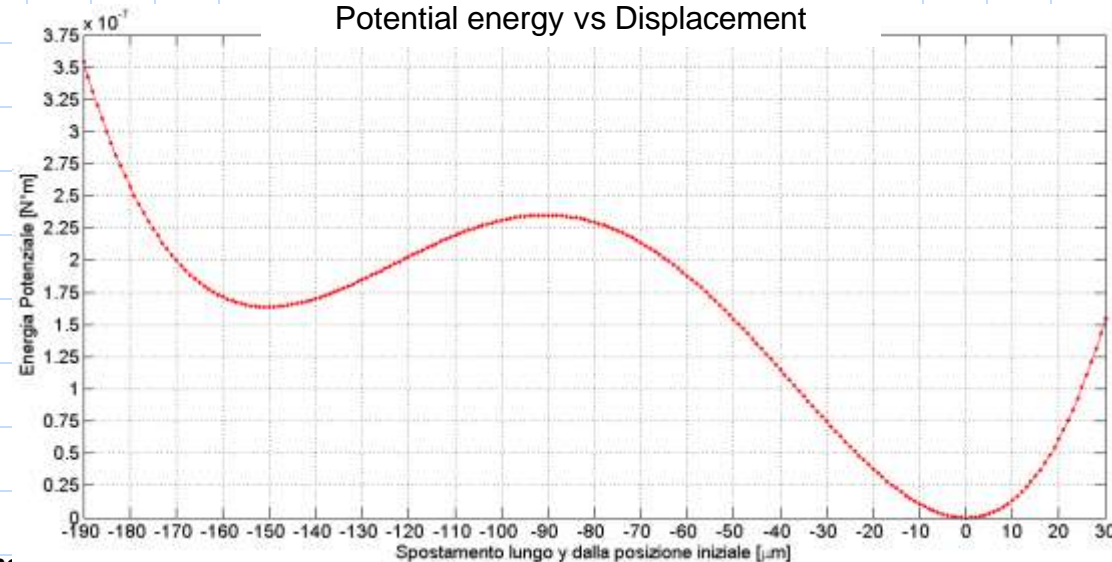


Unstable equilibrium position



2nd Stable equilibrium position

Potential energy vs Displacement

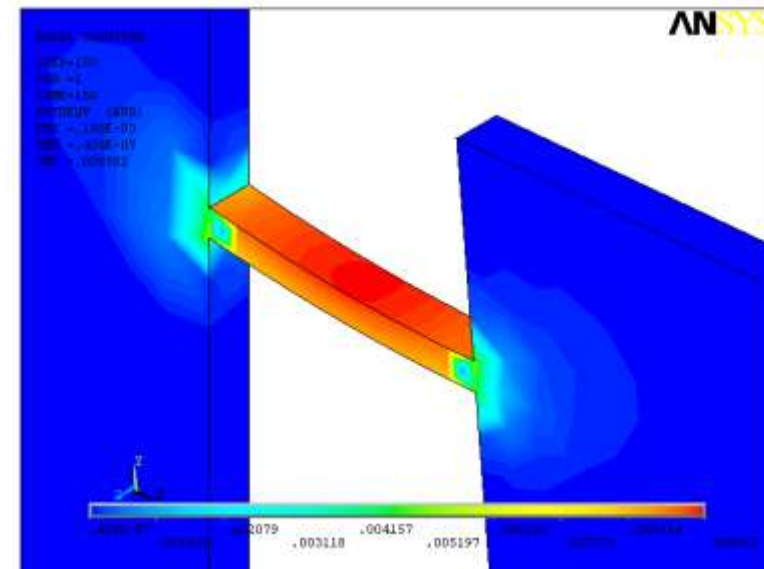
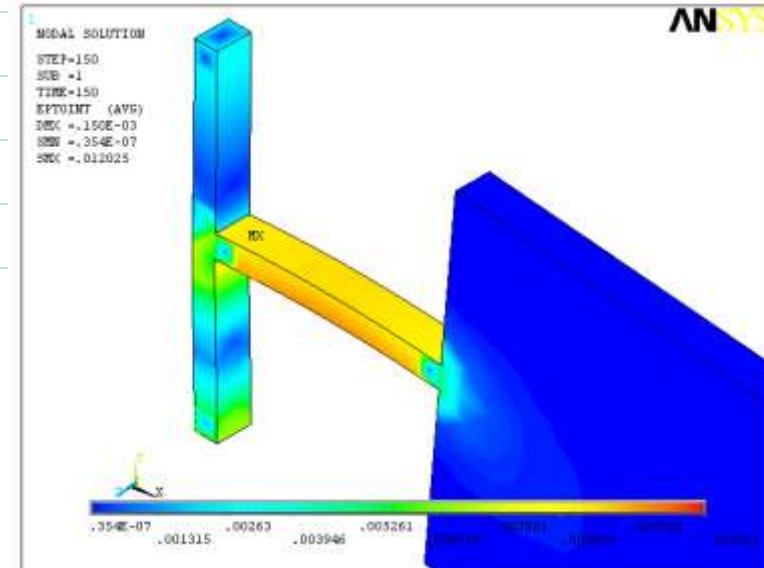
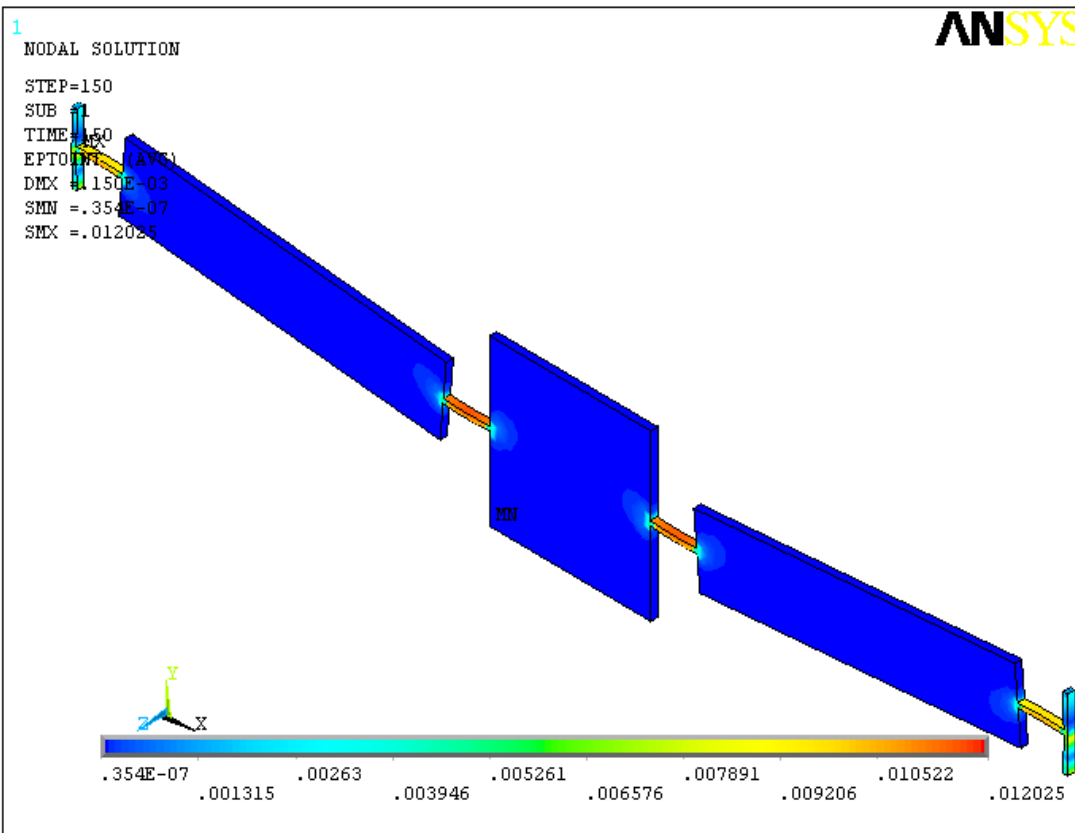


Magnetic versus Nonmagnetic



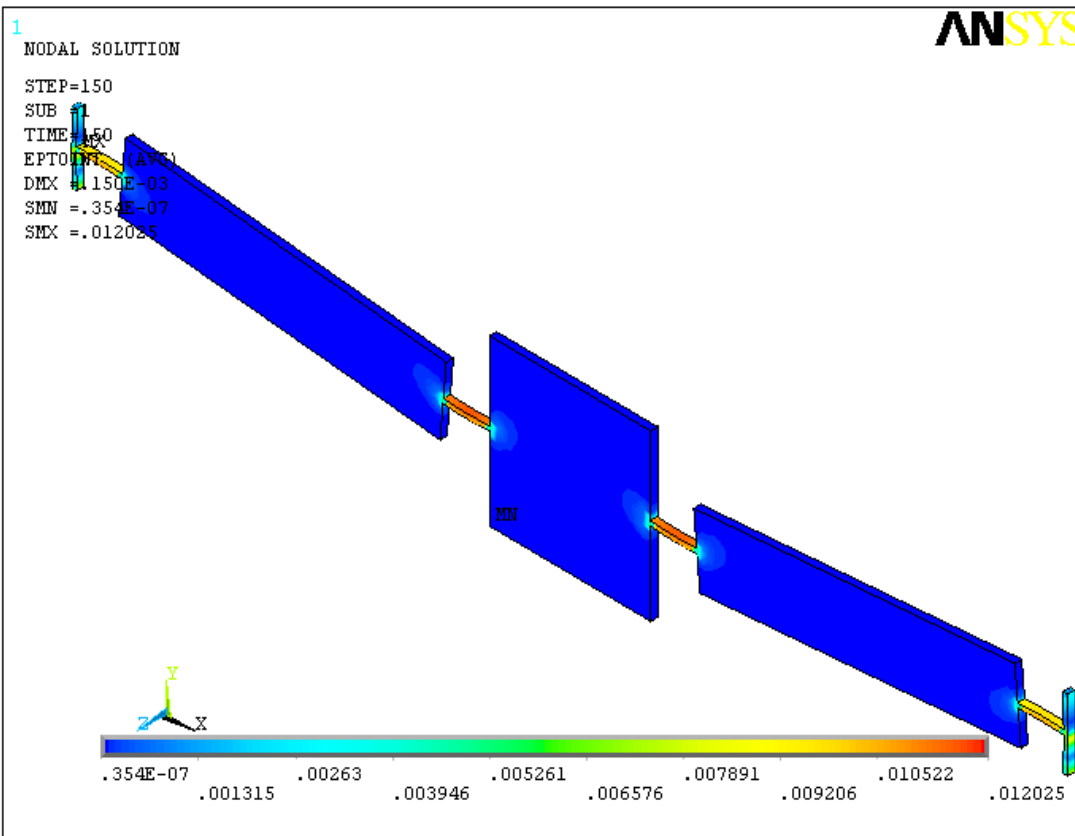
FEM (Ansys) modeling

The collection of electrical energy will take place in the areas where the largest deformations occur



Magnetic versus Nonmagnetic

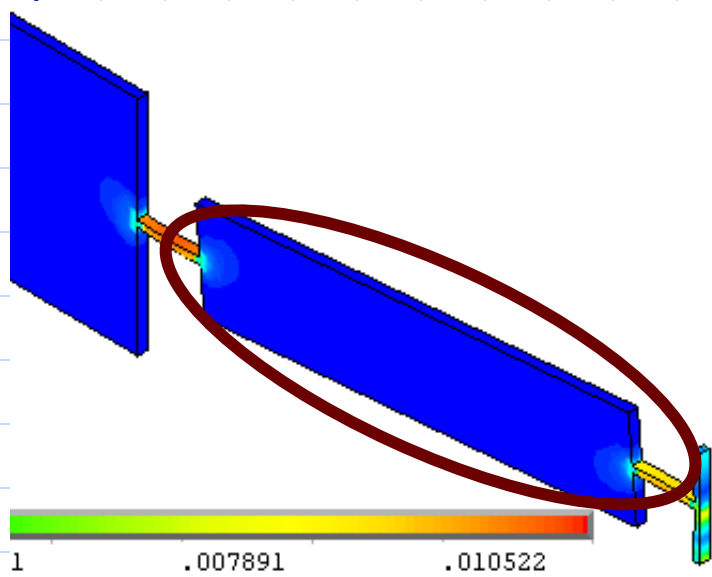
Parameter sensitivity analysis



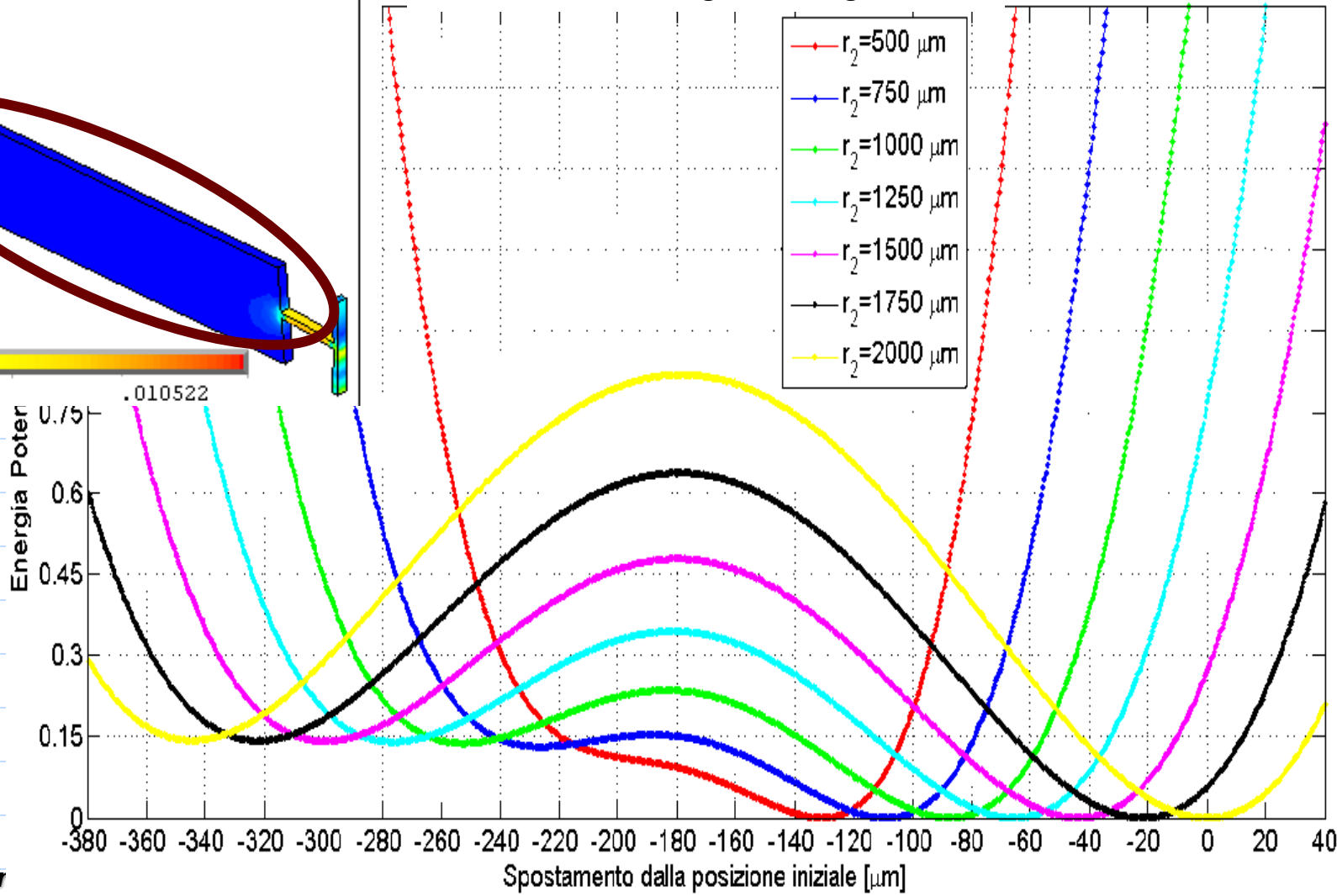
Magnetic versus Nonmagnetic



Parameter sensitivity analysis

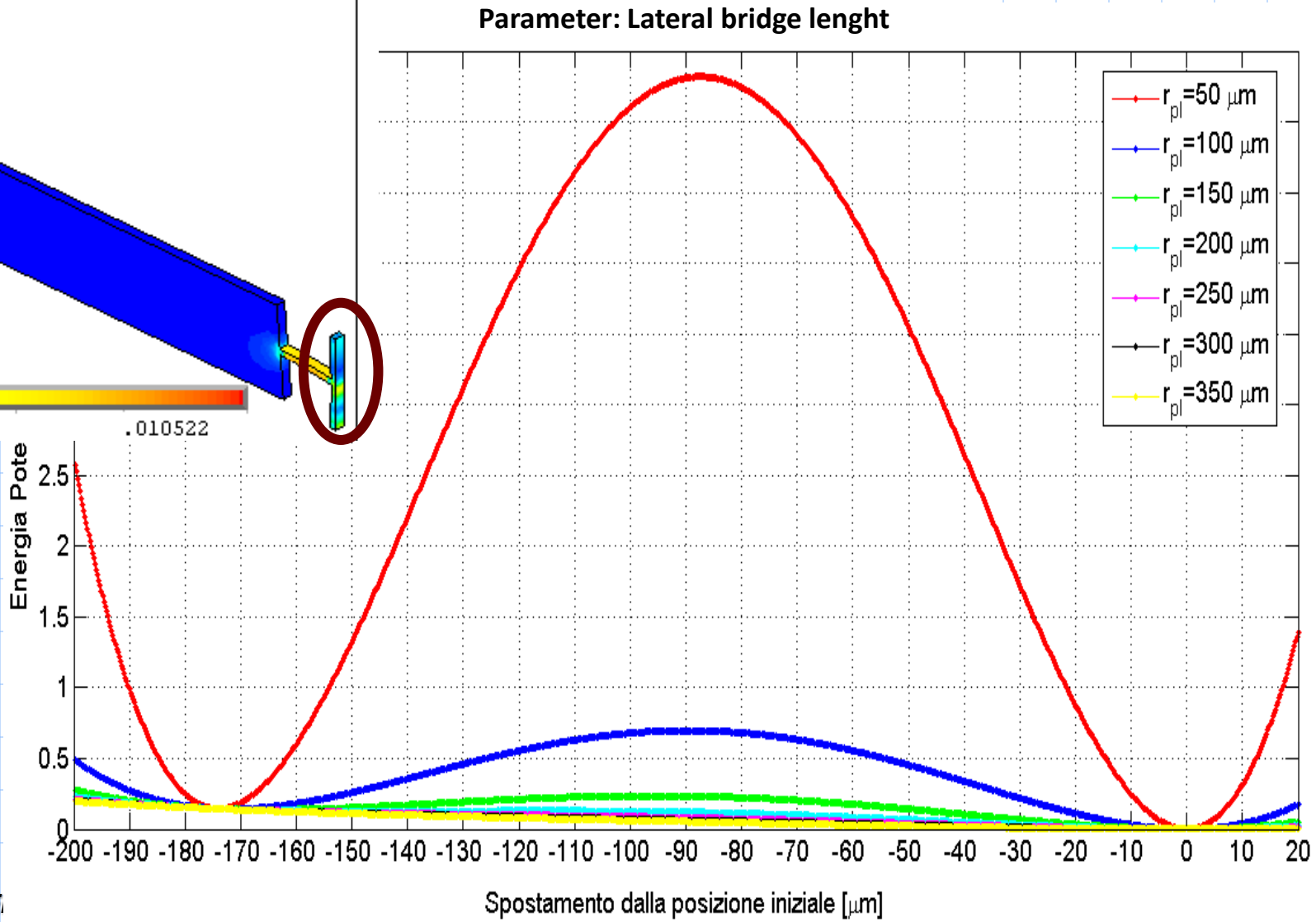
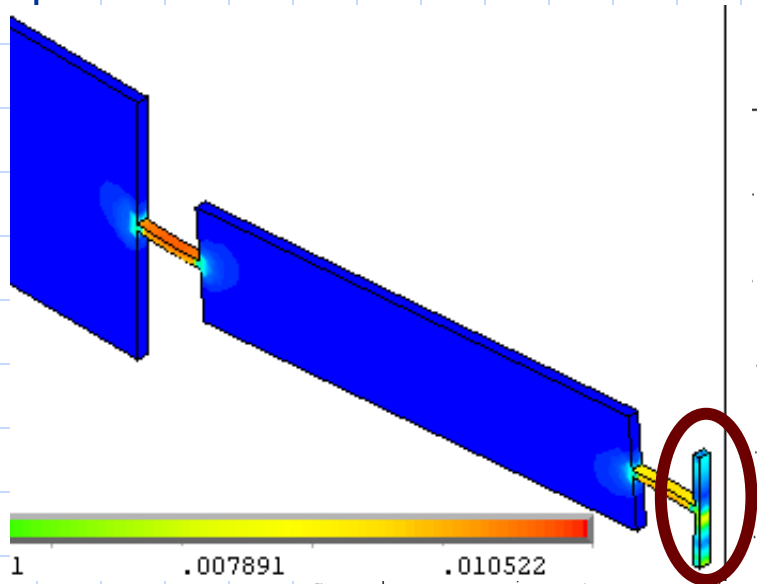


Parameter: Rigid link length



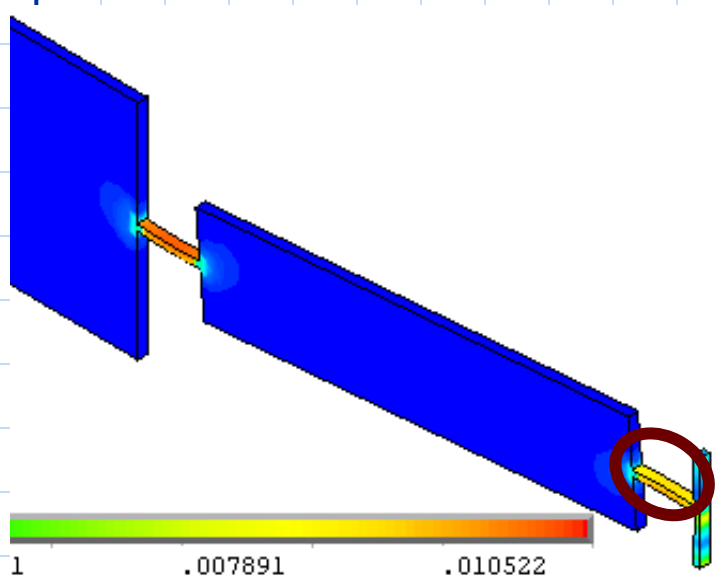
Magnetic versus Nonmagnetic

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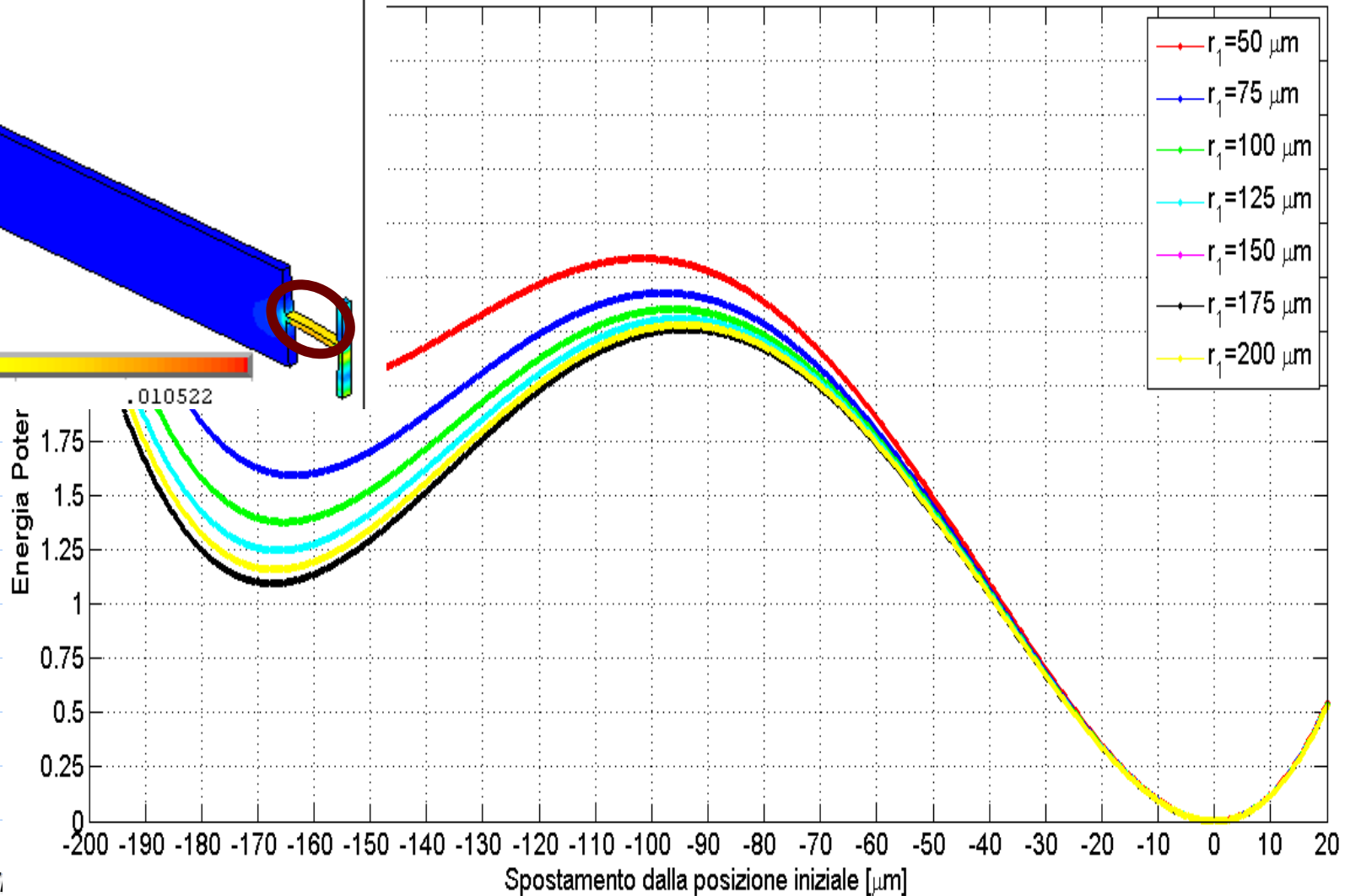


Magnetic versus Nonmagnetic

Parameter sensitivity analysis



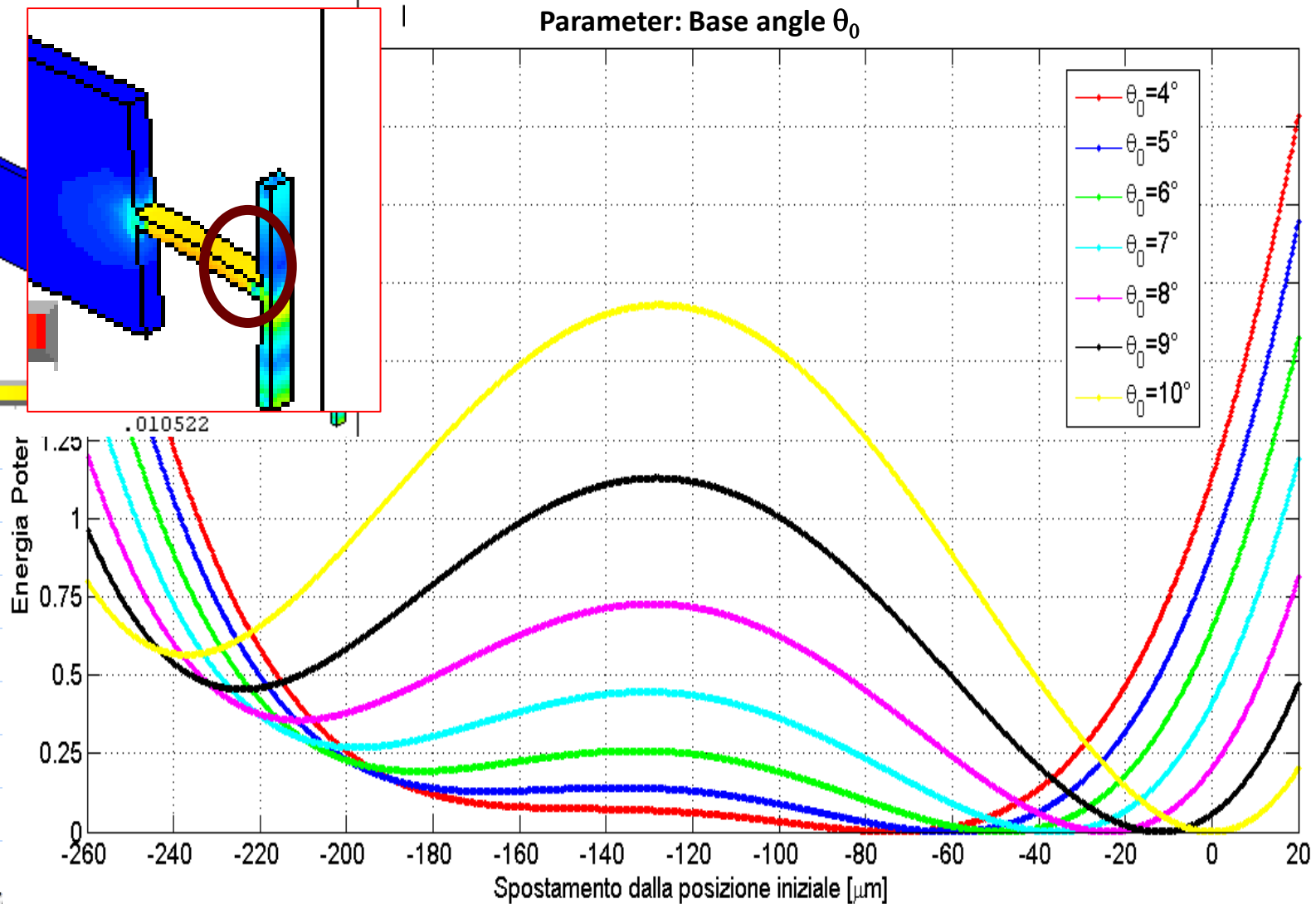
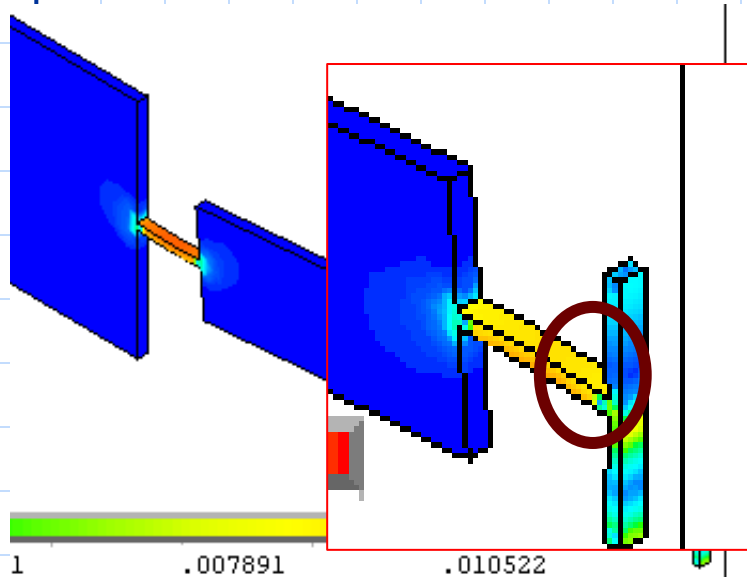
Parameter: Flexible link length



Magnetic versus Nonmagnetic



Parameter sensitivity analysis

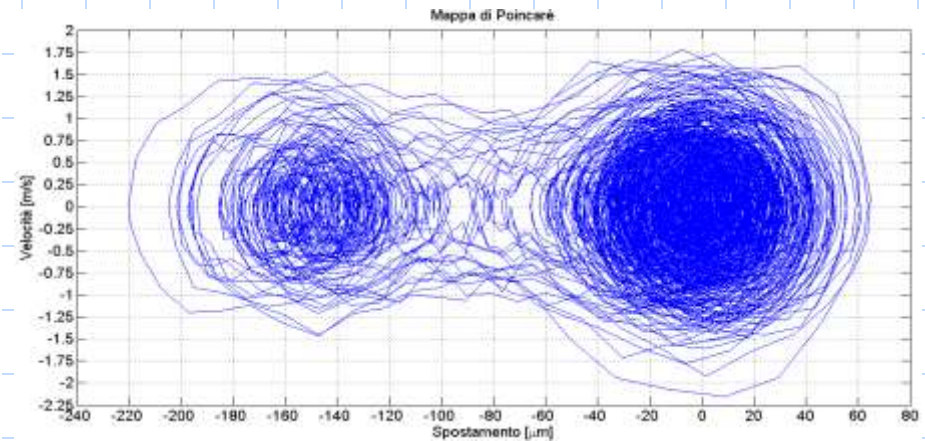
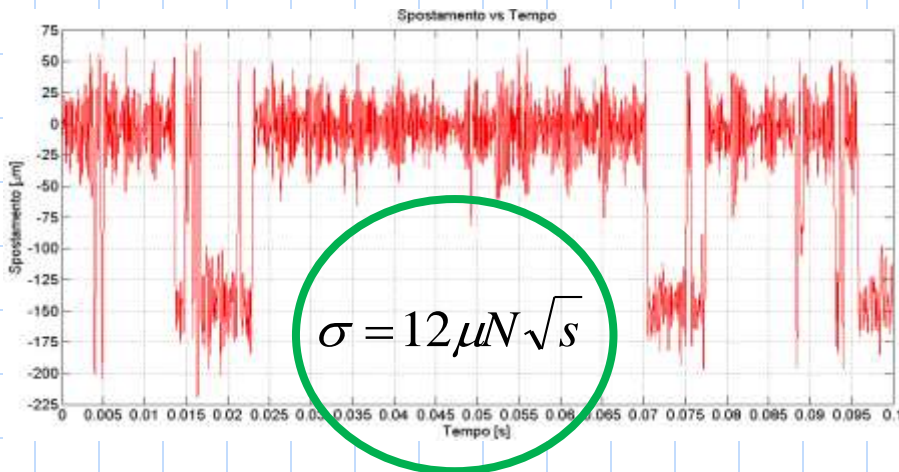


Magnetic versus Nonmagnetic

Dynamic simulations

- ▶ SDE, Itô form.
- ▶ **Input:** Wiener process(dW_t).
- ▶ **State variables:** position (x_1), velocity (x_2).

$$\begin{cases} dx_1 = x_2 dt \\ dx_2 = \frac{1}{m} [-cx_2 - \psi(x_1)] dt + \frac{\sigma}{m} dW_t \end{cases}$$

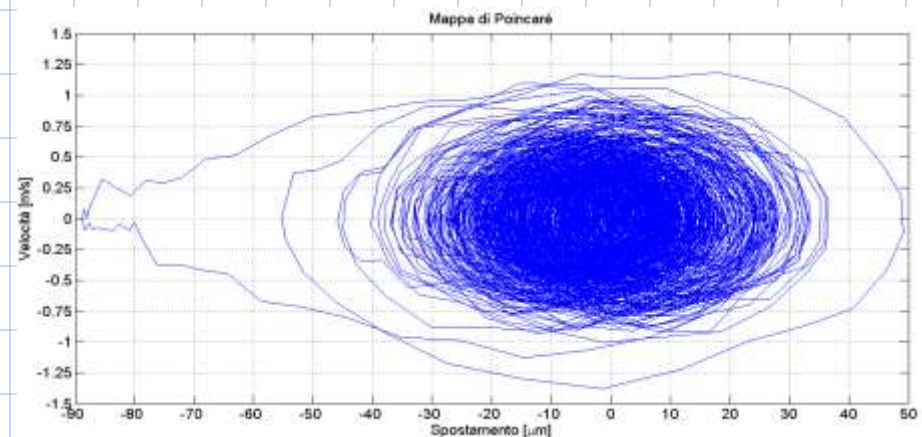
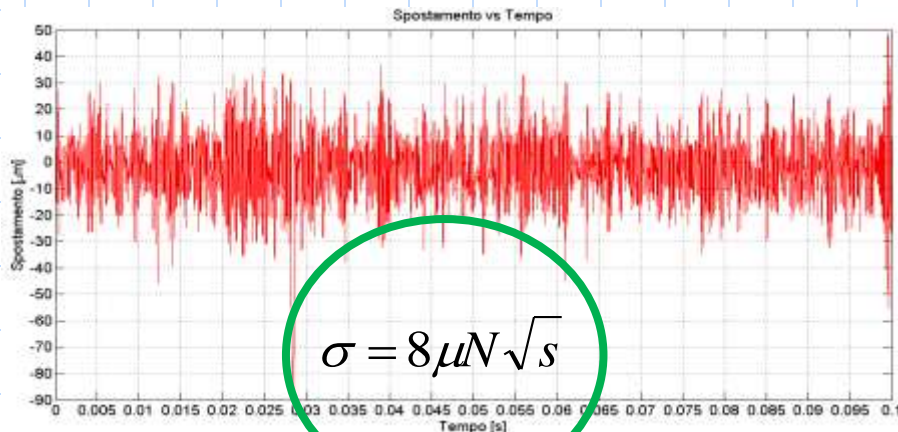


Magnetic versus Nonmagnetic

Dynamic simulations

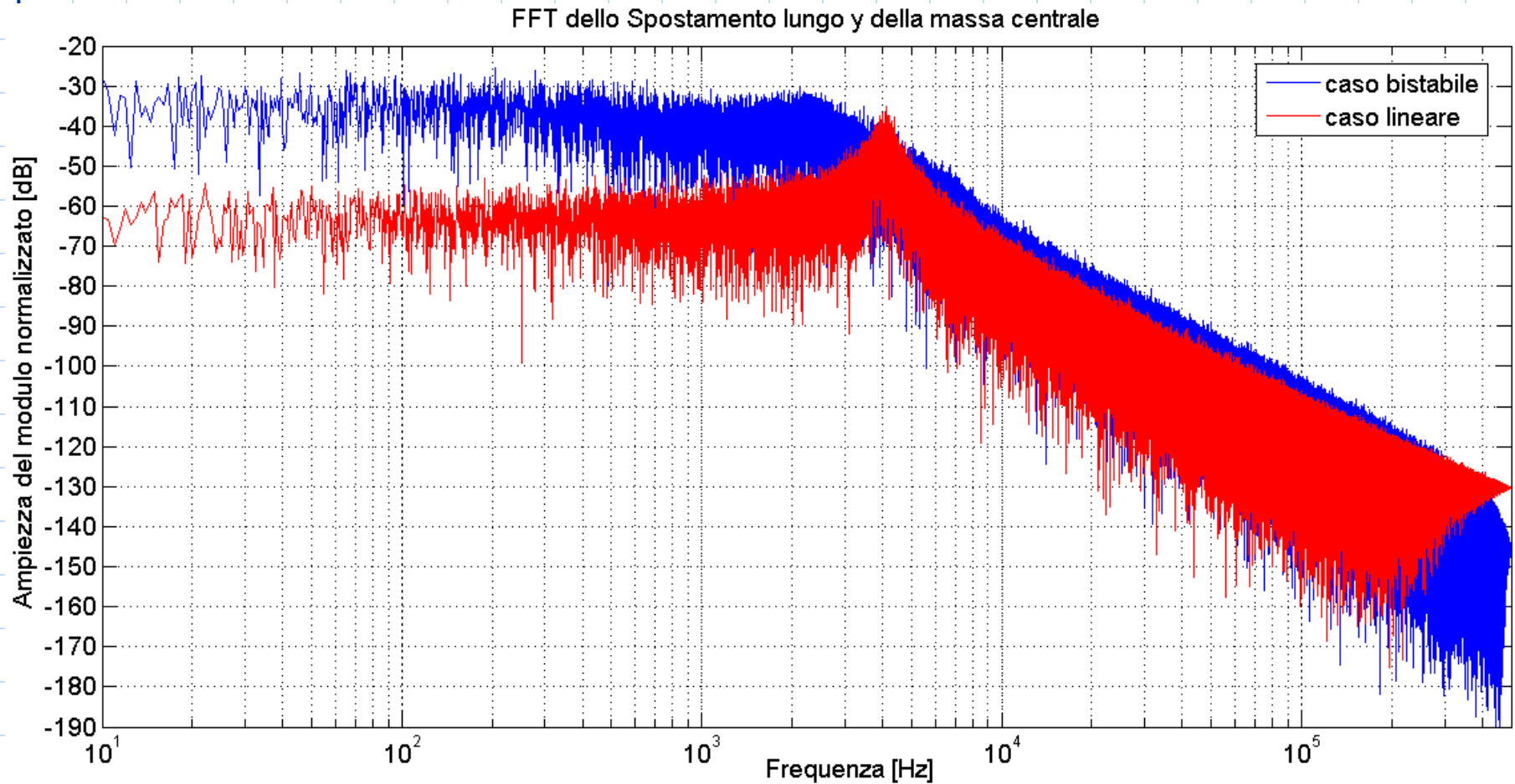
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Magnetic versus Nonmagnetic

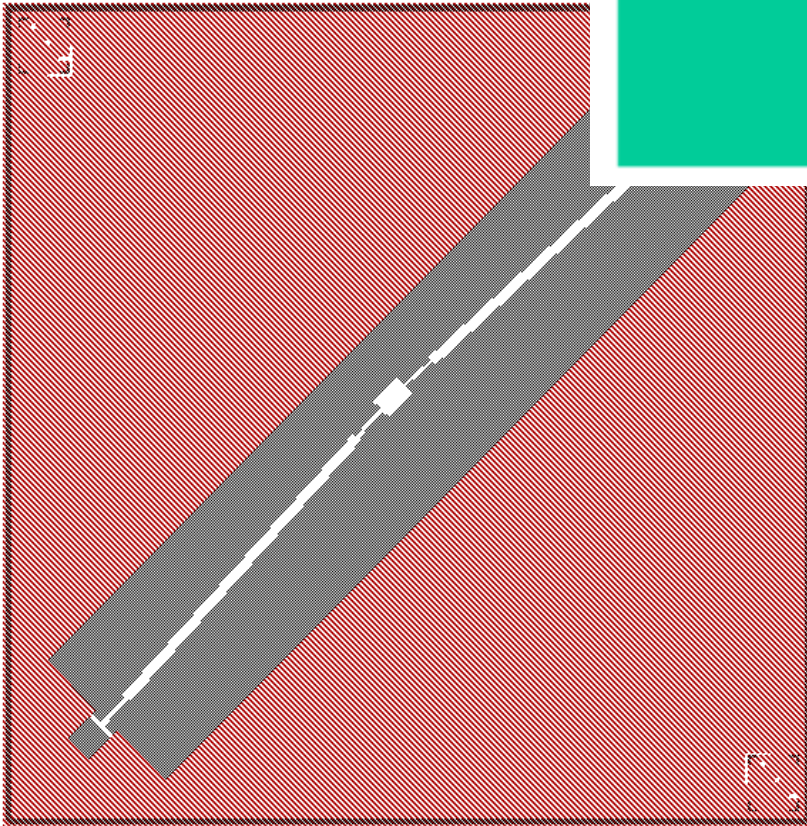
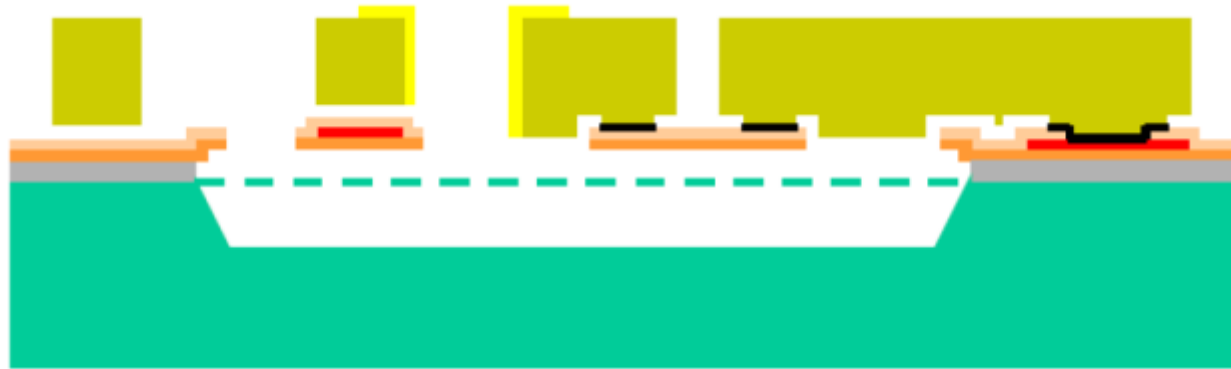
Dynamic simulations



Magnetic versus Nonmagnetic



Device design



Metal MUMPS

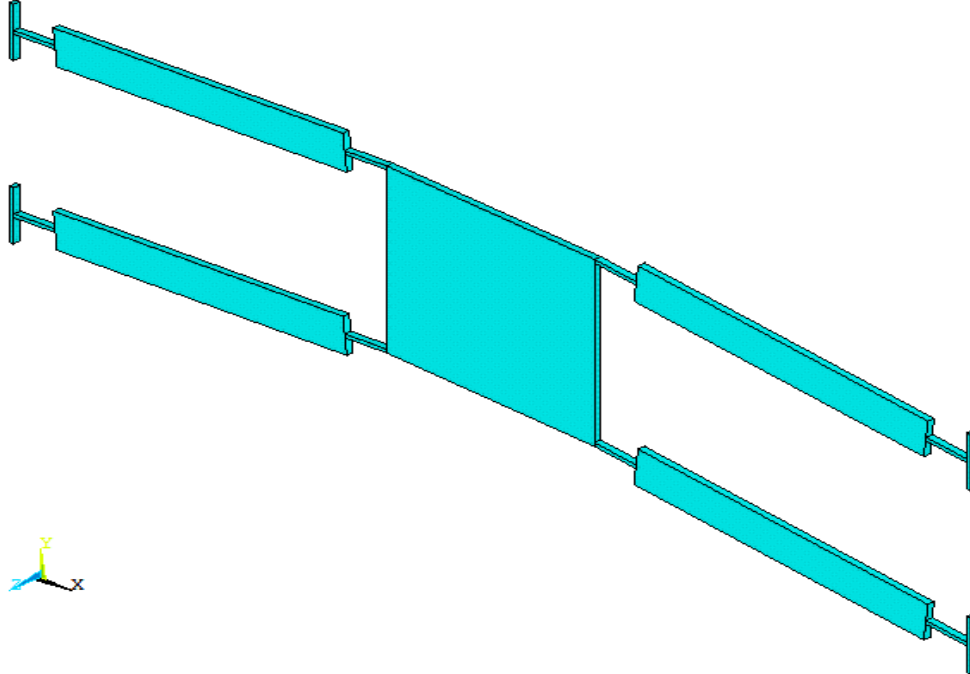


BISTABLE MEMS TEST STRUCTURE

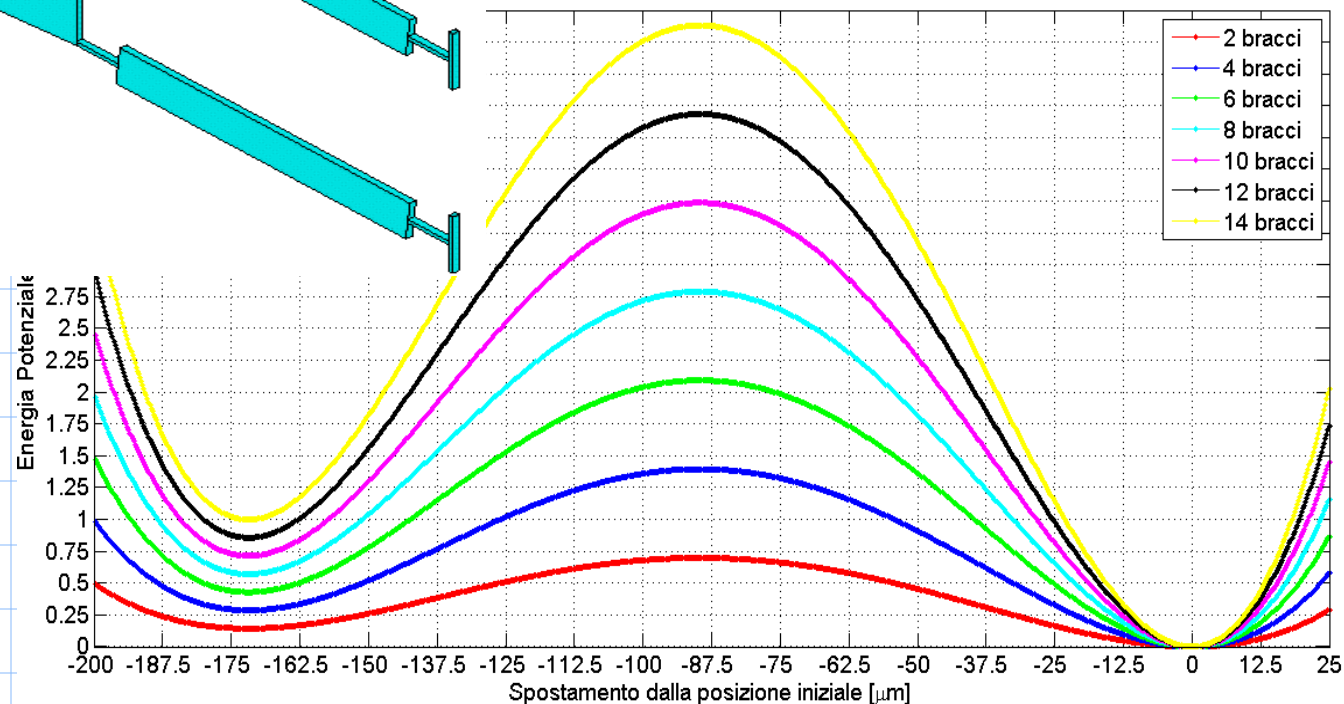
in MEMSCAP MetalMUMPS
Technology

Magnetic versus Nonmagnetic

Device design: multiple rigid links



Potenziale U vs Spostamento dalla posizione iniziale



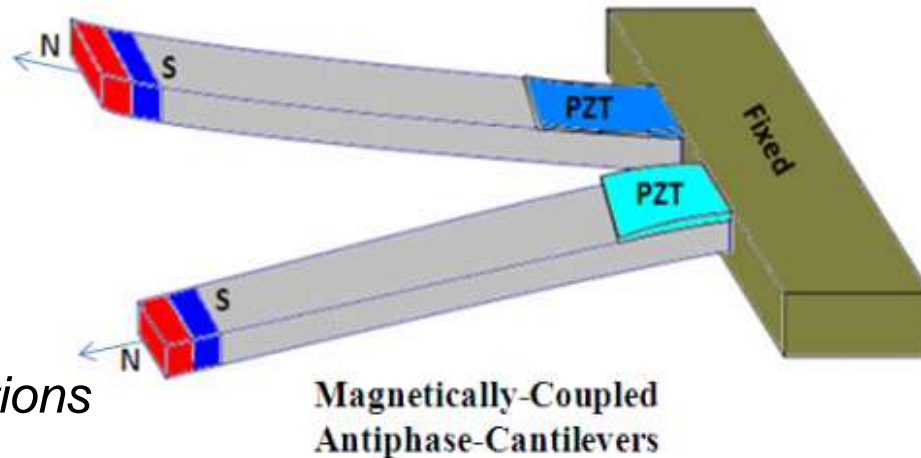
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Two “working” magnets

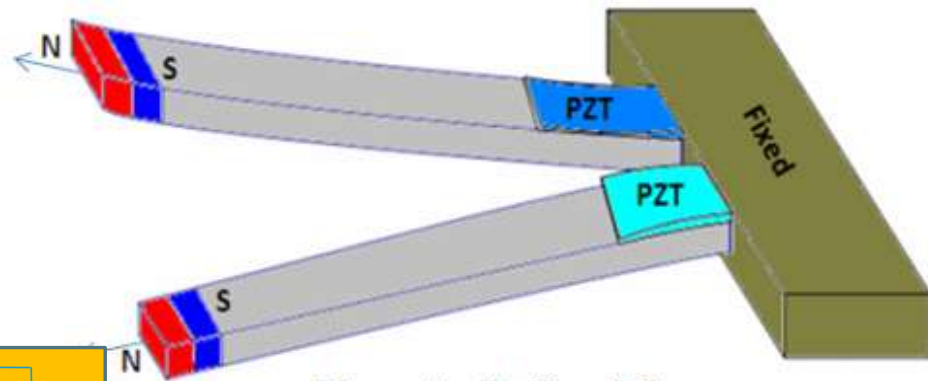
- ❑ The magnetic bistable cantilever uses TWO magnets
- ❑ One of these DOESN'T contribute to the energy harvesting process
- ❑ It is possible to improve the efficiency by making BOTH the magnets contributing to the energy harvesting process

- ❑ *Fabrication process will also be facilitated by the adoption of two magnets having the same orientations in magnetization*

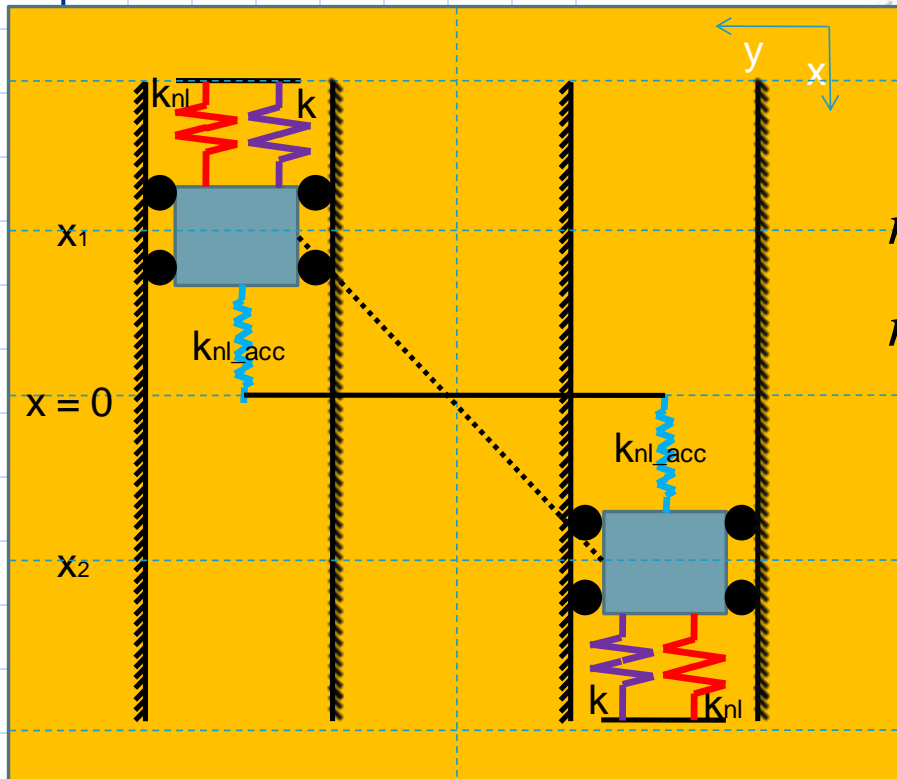


Two “working” magnets

Modeling



Magnetically-Coupled Antiphase-Cantilevers



$$m\ddot{x}_1 = -d\dot{x}_1 - kx_1 + k_{nl1}x_1 + k_{nl_acc}(x_2 - x_1)$$

$$m\ddot{x}_2 = -d\dot{x}_2 - kx_2 + k_{nl2}x_2 - k_{nl_acc}(x_2 - x_1)$$

$$k_{nl1} = \alpha_1 - \beta_1 x_1^2$$

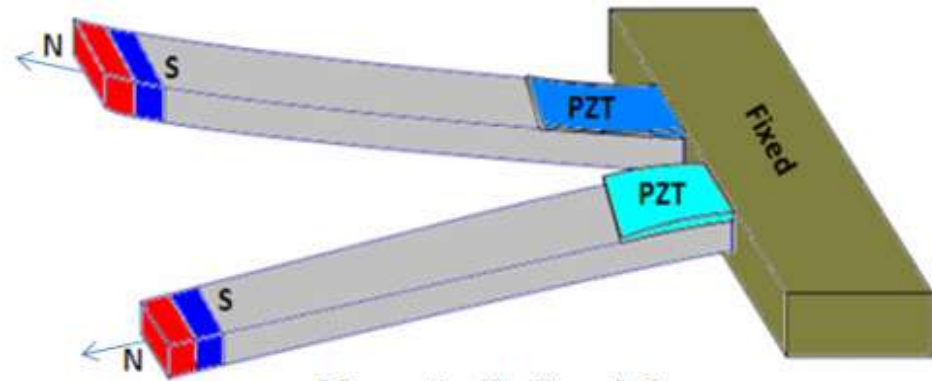
$$k_{nl2} = \alpha_2 - \beta_2 x_2^2$$

$$k_{nl_acc} = \gamma - \delta(x_2 - x_1)^2$$

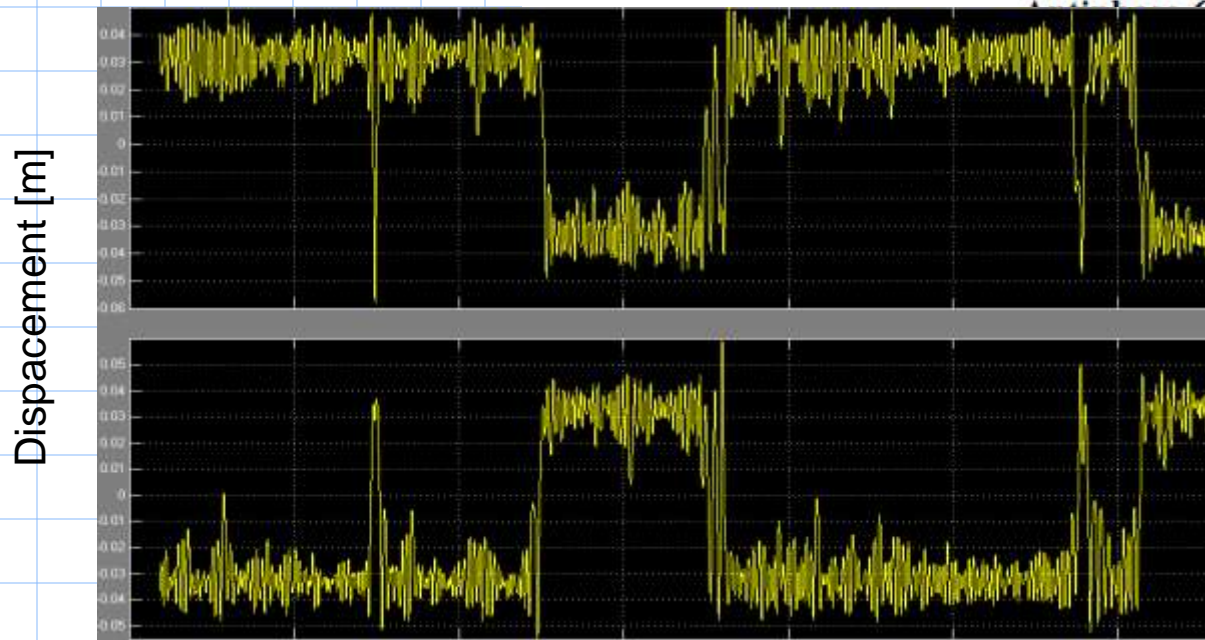
Two “working” magnets



Simulations

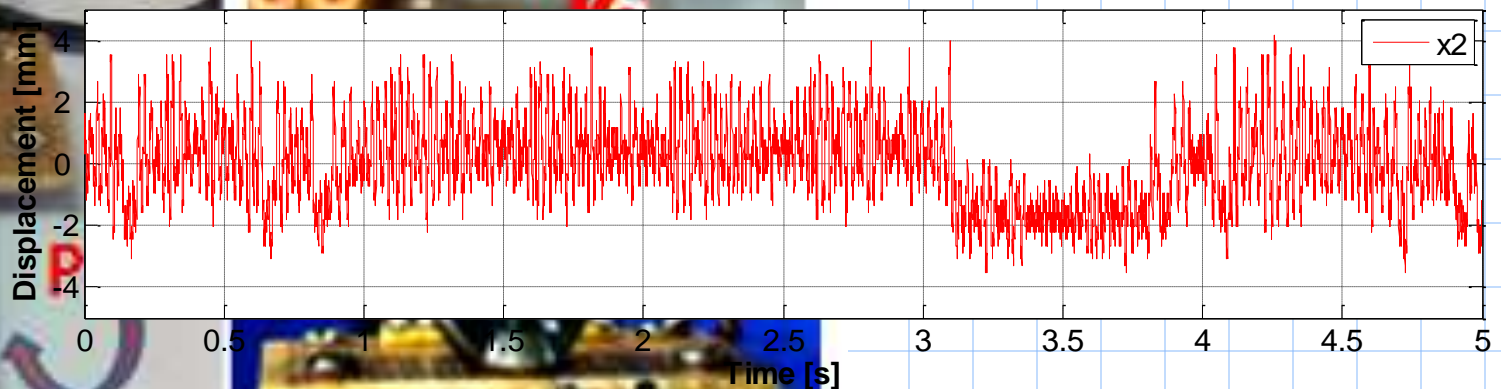
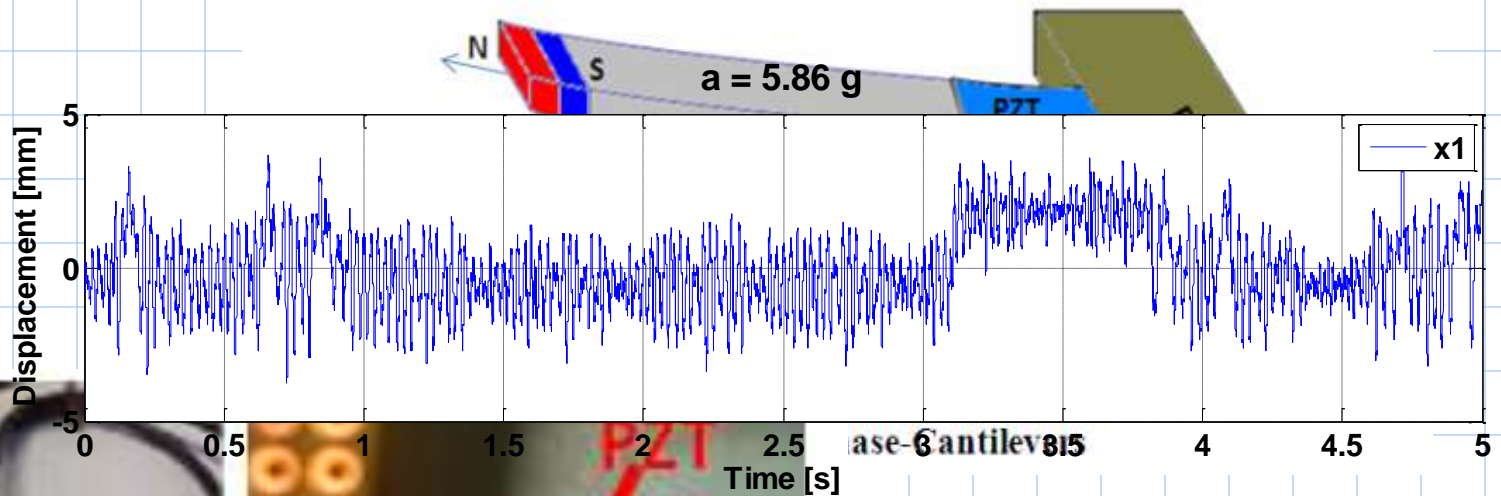


Magnetically-Coupled
Cantilevers



Two “working” magnets

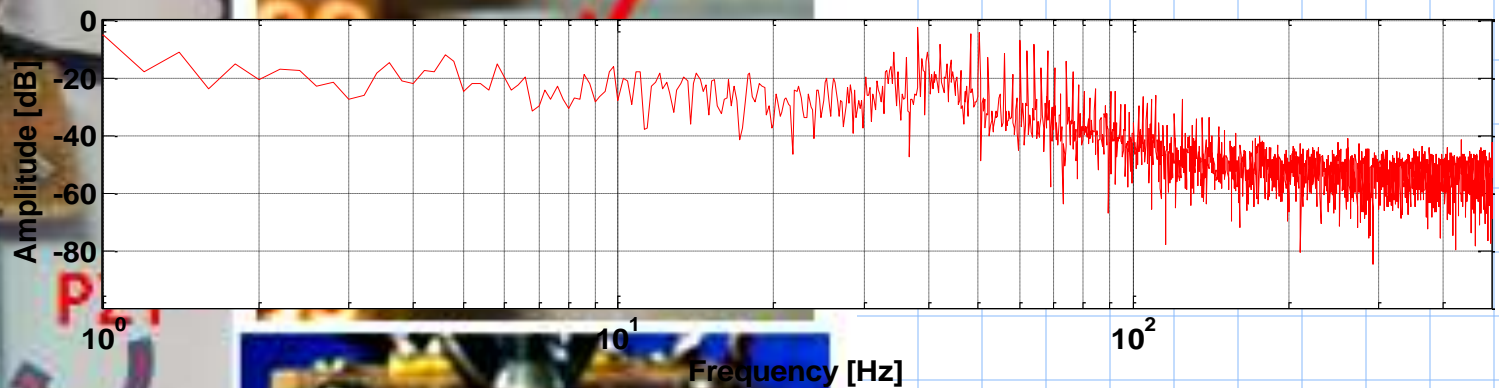
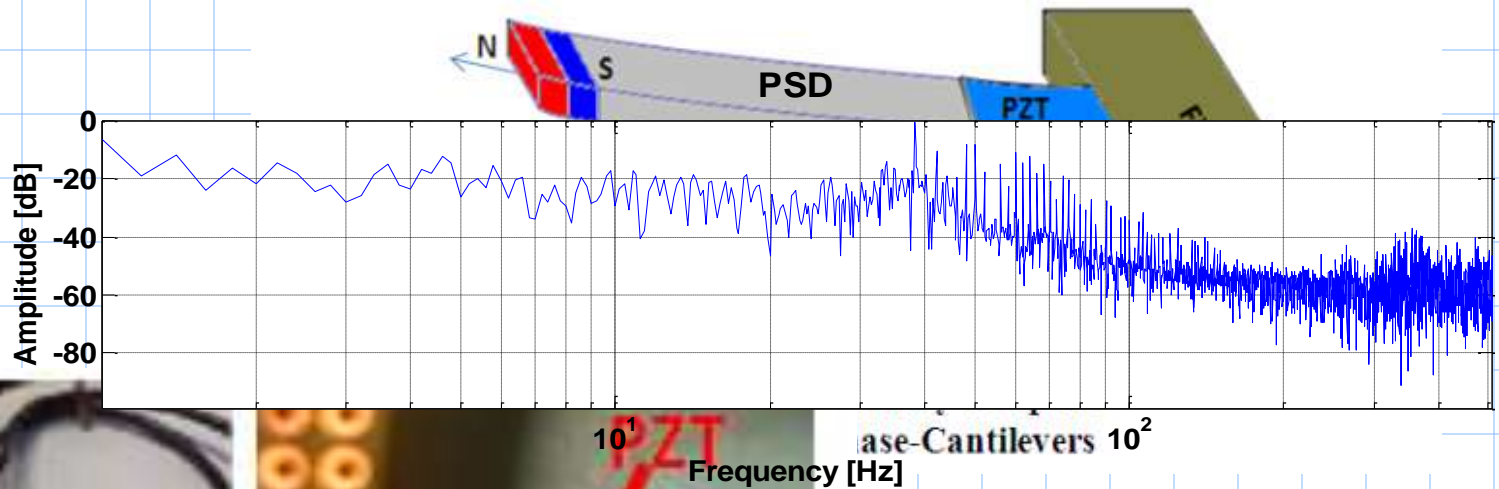
Experimental results



Strain gauge

Two "working" magnets

Experimental results



Strain gauge

PZT

Frequency [Hz]

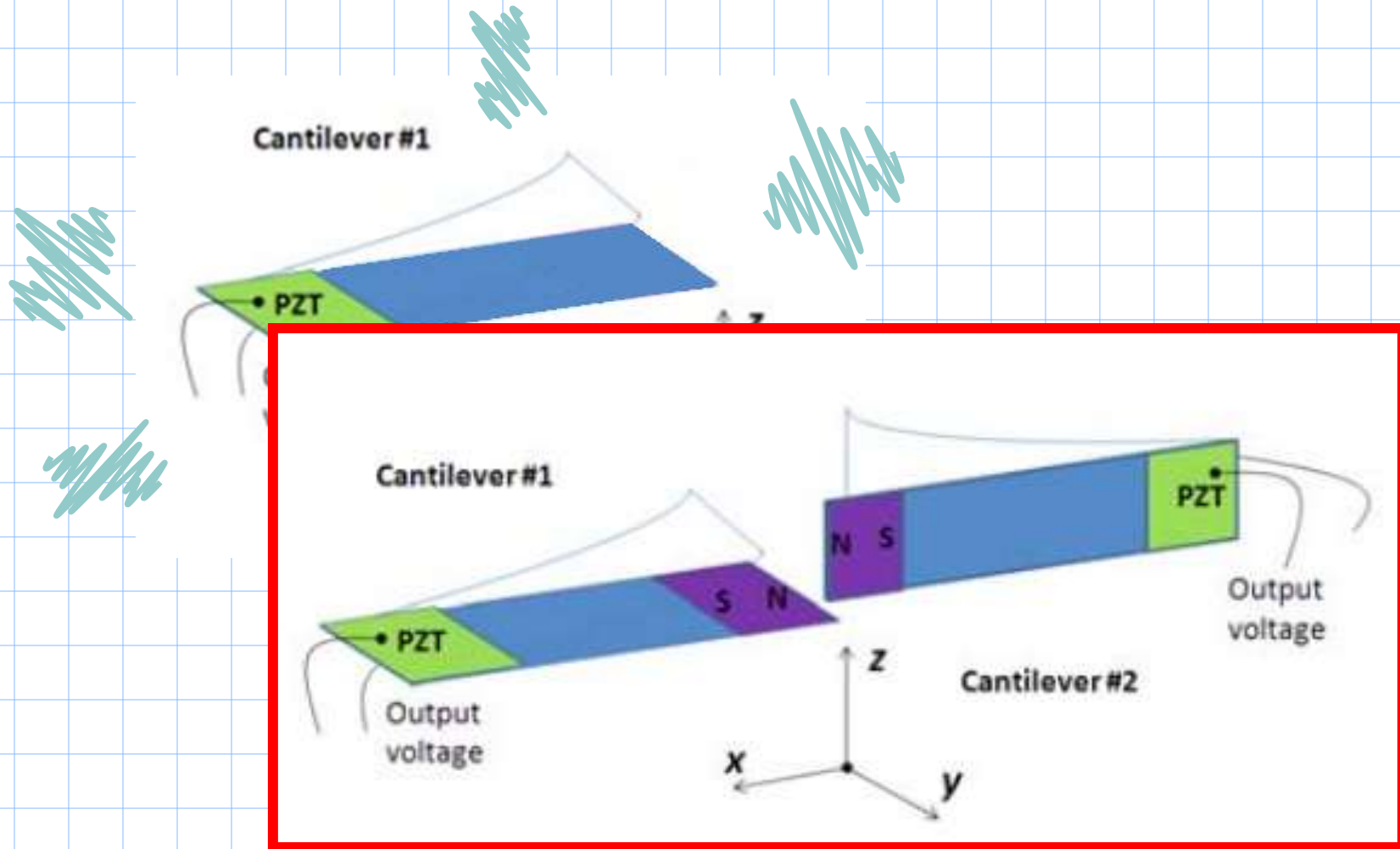
Outline

- **Introduction and motivations**
- Sources available for Energy harvesting ... wind, sun, **vibrations**, ...
- Linear versus **bistable approach**
- Bistable: **Magnetic** versus **Nonmagnetic** approach
- **MEMS technologies: mechanically bistable**
- **Magnetic**: One “working” magnet versus two “working” magnets
- **Magnetic**: 1-D versus 2-D
- **Magnetic**: Bi-stable versus Tri-stable
- **Magnetic**: magnetically coupled cantilever array versus single bistable

Two Dimensional vibrations harvester



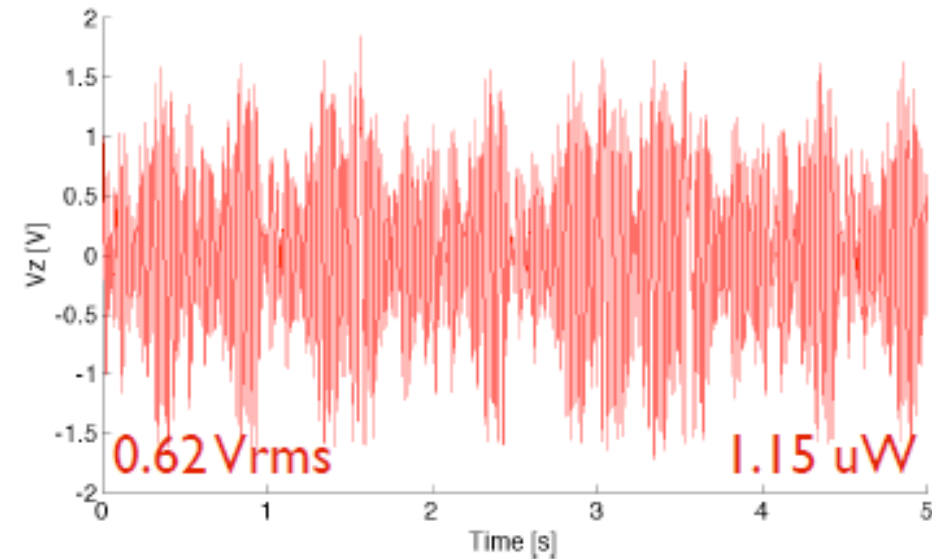
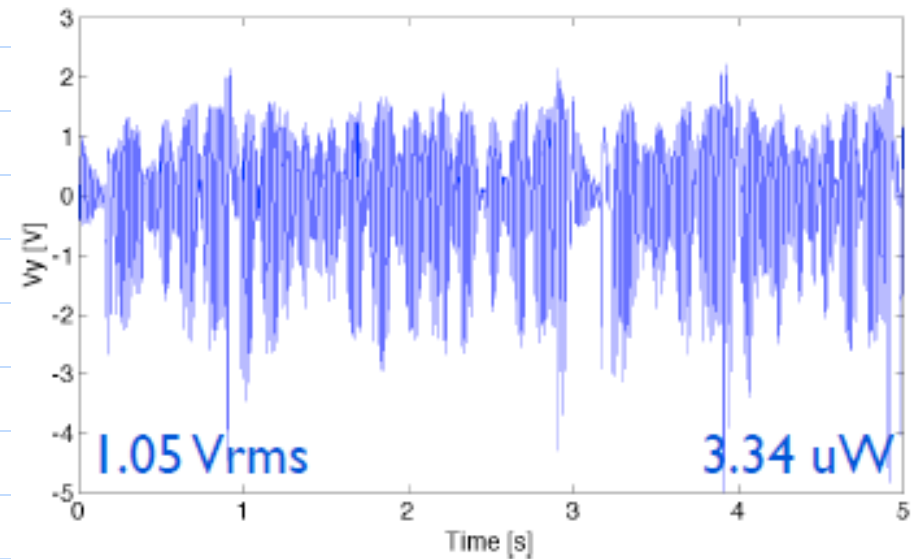
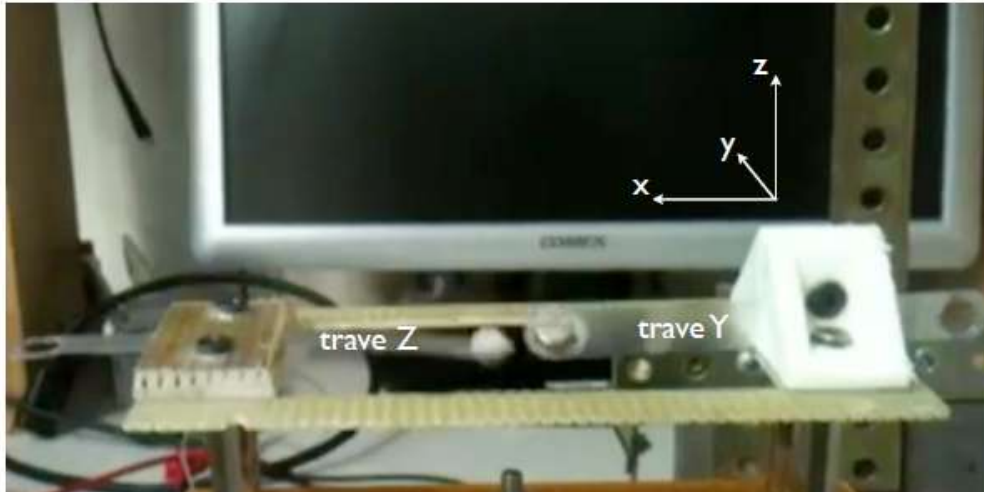
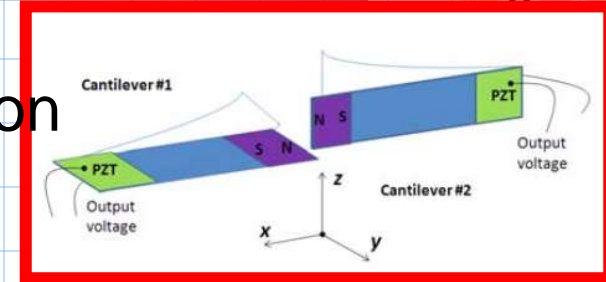
■ The idea: from 1-D to 2-D



Two Dimensional vibrations harvester



Experimental validation: 45° acceleration



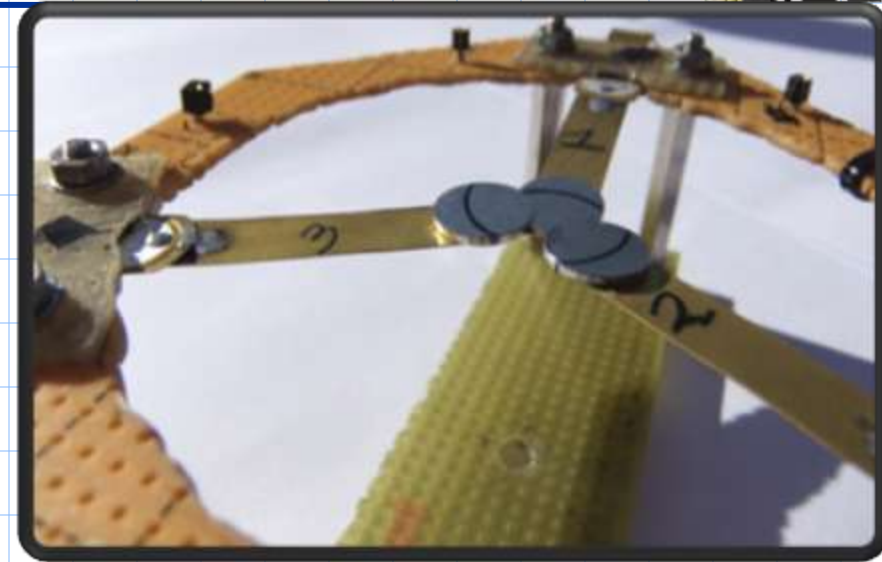
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TriStable vibrations harvester

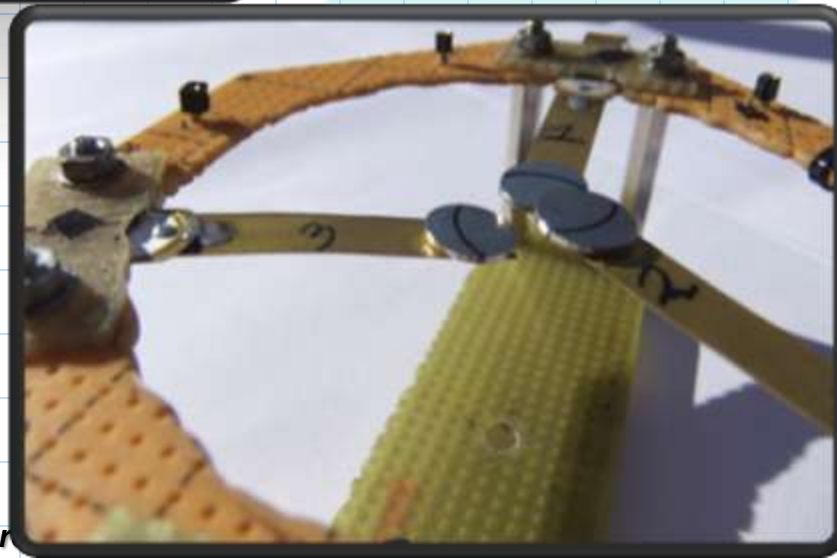


Middle state (C3) prototype



Up state (C3)

Down state (C3)

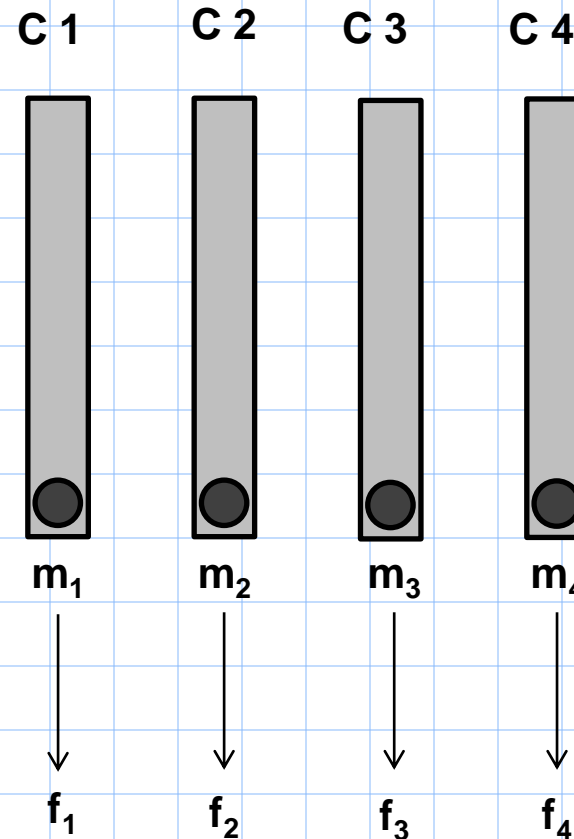
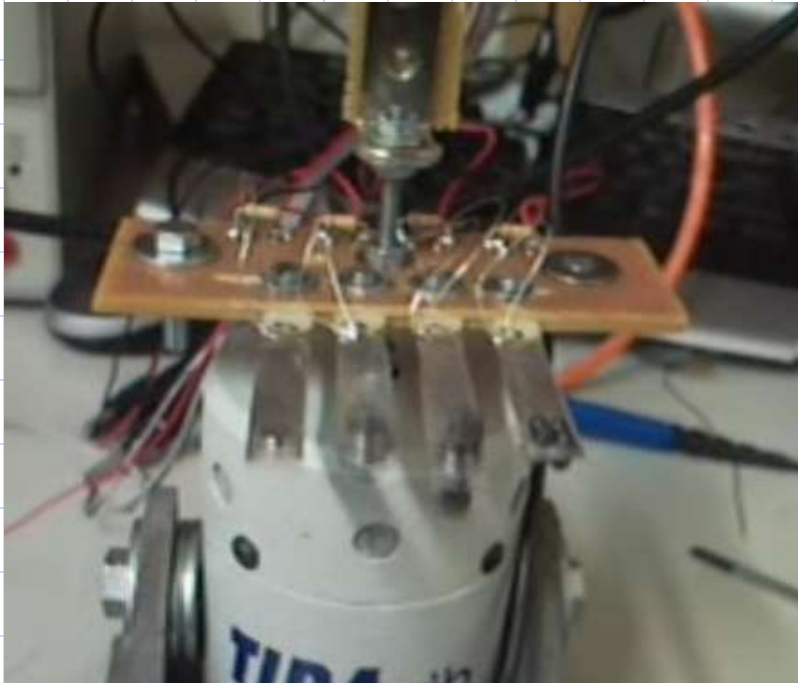


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Magnetically coupled array

Four cantilevers with magnetic coupling and different resonant frequency



$$m_1 = 0.82 \text{ g} - f_1 = 32\text{Hz}$$

$$m_2 = 1.26 \text{ g} - f_2 = 20\text{Hz}$$

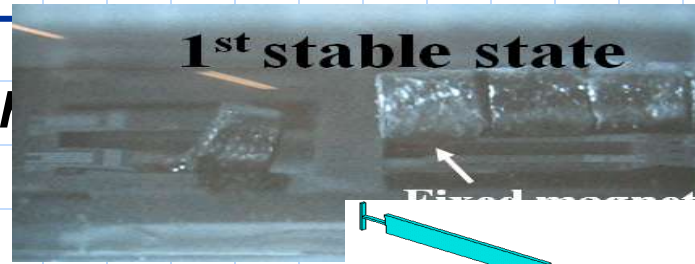
$$m_3 = 2.52 \text{ g} - f_3 = 17\text{Hz}$$

$$m_4 = 0.88 \text{ g} - f_4 = 24\text{Hz}$$

$$m_i = m_{\text{magnet}} + m_{\text{additional_load}}$$

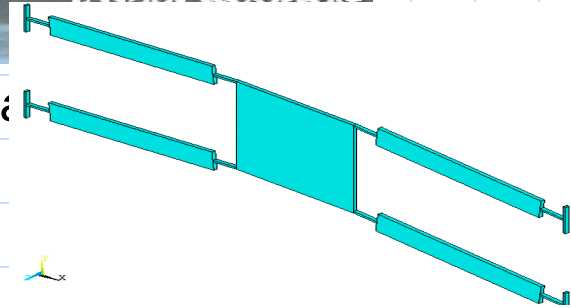
... wrapping up ...

Linear versus **bistable** approach

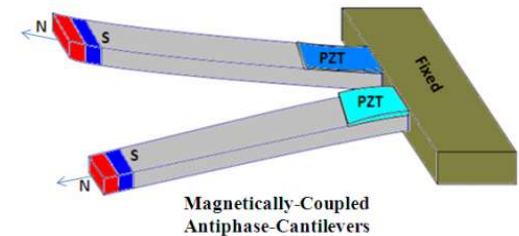


Bistable: **Magnetic** versus **Nonmagnetic** approach

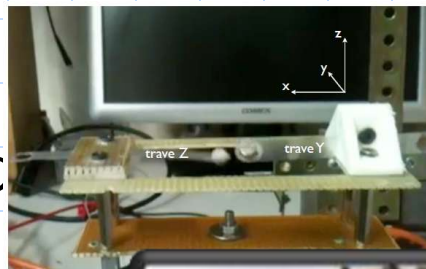
MEMS technologies: mechanically bistable



Magnetic: One “working” magnet versus two “working” magnets



Magnetic: 1-D versus 2-D



Magnetic: Bi-stable versus Tri-stable



Magnetic: magnetically coupled cantilever array versus





Thanks for your attention

